

# **CRC<sup>®</sup>-712/R/M**

## **RADIOISOTOPE DOSE CALIBRATOR**

### **OWNER'S MANUAL**

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# TABLE OF CONTENTS

## PREFACE

<b>SAFETY</b> .....	<b>1-1</b>
SYMBOL DEFINITIONS .....	1-1
WARNING AND CAUTION LABELS .....	1-1
CAUTIONS AND NOTES .....	1-3
GENERAL SAFETY TIPS.....	1-4
<b>FUNCTIONAL &amp; TECHNICAL DESCRIPTION</b> .....	<b>2-1</b>
FUNCTIONAL DESCRIPTION .....	2-1
FEATURES.....	2-1
TECHNICAL DESCRIPTION .....	2-3
Warm Up Period.....	2-3
Environment Requirements.....	2-3
Power Requirements.....	2-3
Dimensions .....	2-4
Performance .....	2-5
<b>GENERAL OPERATING INSTRUCTIONS</b> .....	<b>3-1</b>
GENERAL.....	3-1
PANEL DESCRIPTIONS .....	3-1
Front Panel .....	3-1
Back Panel.....	3-3
<b>SYSTEM SETUP</b> .....	<b>4-1</b>
GENERAL.....	4-1
RECEIVING CONDITION EXAMINATION .....	4-1
UNPACKING AND INSTALLATION .....	4-1
ASSEMBLY .....	4-2
ENVIRONMENT REQUIREMENTS .....	4-3
POWER REQUIREMENTS .....	4-3
Readout .....	4-3
Printers.....	4-3
INITIAL TURN ON PROCEDURES .....	4-4
ACCEPTANCE TESTING.....	4-4
GENERAL OPERATIONAL SETUP .....	4-5
Locking the Curie or Becquerel Mode of Operation .....	4-5
Reassignment of a Preset Push-Button .....	4-6
<b>QUALITY ASSURANCE &amp; ACCEPTANCE TESTING</b> .....	<b>5-1</b>
GENERAL.....	5-1
ACCEPTANCE TESTING.....	5-1
Geometry Test .....	5-1

Daily Tests .....	5-1
Quarterly Tests .....	5-3
Annual Tests .....	5-5
<b>MEASUREMENT PROCEDURES .....</b>	<b>6-1</b>
GENERAL .....	6-1
PRE-MEASUREMENT PROCEDURES .....	6-1
PRESET ISOTOPE MEASUREMENT .....	6-1
OTHER ISOTOPE MEASUREMENTS .....	6-2
DOSE ASSAY PROCEDURE .....	6-2
MOLYASSAY PROCEDURES .....	6-3
Molyassay Procedure using the CRC®-2423 Kit .....	6-3
Molyassay Procedure using the Capintec Molyassay Canister (CAPMAC) or the Tungsten Molyassay Canister (T-MAC) .....	6-5
Molyassay Procedure using the Capintec Syringe Molyassay Canister (MAC-S) .....	6-7
PRINTING A RECORD OF THE MEASUREMENT .....	6-8
<b>CLEANING AND MAINTENANCE .....</b>	<b>7-1</b>
GENERAL .....	7-1
CLEANING INSTRUCTIONS .....	7-1
PREVENTATIVE MAINTENANCE .....	7-2
SERVICING .....	7-2
LINE VOLTAGE SELECTION/FUSE REPLACEMENT .....	7-2
Readout Fuses .....	7-2
Printer Fuse .....	7-3
TROUBLESHOOTING .....	7-4
Nothing appears on the display .....	7-4
High background indication .....	7-4
Indication of significant negative activity .....	7-4
Printer will not respond .....	7-4
ACCESSORIES AND REPLACEMENT PARTS .....	7-5
SHIPPING .....	7-6

## APPENDIX I – Principle of the Calibrator

## APPENDIX II – Table of Calibration Setting Numbers

## APPENDIX III – Multiplication Factors For Non-Equilibrium Radioisotopes

## INDEX

## WARRANTY

# PREFACE

Thank you for purchasing the Capintec, Inc. CRC<sup>®</sup>-712 Radioisotope Dose Calibrator. Every effort has been made to insure that the information in this document is complete, accurate, and up-to-date. Capintec, Inc. assumes no responsibility for the results of errors beyond its control. Mention of products manufactured by other companies does not necessarily constitute endorsement by Capintec, Inc.

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## SYSTEM DESCRIPTION

The CRC<sup>®</sup>-712 Radioisotope Dose Calibrator consists of the following:

- Readout Unit
- Chamber(s)
- Power Cord
- Printer (optional)

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## ELECTROMAGNETIC INTERFERENCE POTENTIAL

This equipment generates radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to nearby devices. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference, the user is encouraged to try to correct the interference by one of the following measures:

- Increase the separation between the equipment and the affected device.
- Plug the unit into an outlet on a circuit different from that to which the affected device is connected.

If this fails to correct the problem, please contact Capintec's Authorized Service Center.

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**IMPORTANT SAFETY INFORMATION**

The CRC®-712 measurement system has been carefully designed to give you years of safe and reliable performance. As with all electrical equipment, however, there are basic precautions you must observe to avoid injuring yourself, the patient or damaging the equipment.

- **Follow** the unpacking and assembly instructions document, and **read** this manual carefully before using this equipment. Be sure to save all provided documents for future reference.
- **Understand all** warning and caution labels as explained in CHAPTER 1: SAFETY before operating this equipment.

## CHAPTER 1

**SAFETY**

These warnings and instructions for use form an integral part of the CRC<sup>®</sup>-712 and must therefore be kept available for consultation at all times. Precise compliance with the instructions is an essential condition for normal use, correct application and thus safety of the user.

**SYMBOL DEFINITIONS**

	"ON" (power)
○	"OFF" (power)

**WARNING AND CAUTION LABELS**

Located on the back of the Readout Unit is a label, (Figure 1-1), providing the system power requirements, and the replacement fuse values for power line voltages.

Please reference CHAPTER 7: CLEANING AND MAINTENANCE for instructions on how to change the fuses and line voltage of the CRC<sup>®</sup>-712.

A fire hazard may exist if the wrong size of fuse is installed.

<p><b>WARNING FIRE HAZARD!</b>  <b>For continued protection  replace only with same  type and rating of fuse.</b></p> <p><b>Use slow blow fuse only.</b>  <b>1/4 AMP. for 115 Volts</b>  <b>1/8 AMP. for 230 Volts</b></p>
--

Figure 1-1

Located on the Power Cord is a label, (Figure 1-2), indicating that the grounding reliability can only be achieved when the equipment is connected to an equivalent receptacle marked hospital only or hospital grade..

**FOR GROUNDING RELIABILITY  
CONNECT TO A RECEPTACLE  
MARKED HOSPITAL GRADE**

Figure 1-2

Located on the chamber are 2 labels.

The first label (Figure 1-3) contains statements denoting not to remove the cover because there are no adjustments that the user can perform in the chamber.

**CAUTION: DO NOT REMOVE COVER.  
NO USER-SERVICEABLE PARTS INSIDE.  
REFER SERVICING TO AUTHORIZED  
SERVICE PERSONNEL. PN 7120-1205**

Figure 1-3

The second label (Figure 1-4) is located in three places (on the bottom of the chamber, on the 150 Volt Battery pack inside the chamber & on the cover of the main power supply in the readout unit) and pertains to the electrical safety of the chamber and readout. It is necessary because of the high voltage present (approximately 150 volts) on the Battery board installed in the chamber and the line voltage inside of the readout. A screwdriver is necessary to remove the covers to both the chamber and the readout.

**⚡ CAUTION ⚡  
HIGH VOLTAGE**

Figure 1-4



---

**CAUTIONS AND NOTES****CAUTION**

*Only qualified/trained personnel should operate this unit.*

**CAUTION**

*If the equipment is used in a manner not specified in this manual, the protection provided by the equipment may be impaired.*

**CAUTION**

*No internal adjustments inside the chamber or readout that may be performed by the user within the conditions of the warranty. Due to the presence of high voltages, opening the cover with the system plugged in may be hazardous. Refer all servicing to qualified personnel.*

**CAUTION**

*Never use the calibrator without the well liner in place. Liners are inexpensive and easy to replace. A contaminated chamber is a very costly mistake. If the unit becomes contaminated remove the liner and clean the unit as stated in CHAPTER 7: CLEANING AND MAINTENANCE before operating.*

**CAUTION**

*Care must be exercised when moving the instrument or when maintenance is performed. The shielded cylinder is heavy (13.6 kg or 30 lb). In order to provide the required sensitivity, the wall of the ionization chamber is extremely thin and the chamber is filled with pressurized gas. It is therefore, essential to avoid mechanical shock or vibration of any kind.*

**CAUTION**

*When working with a heavy sample (especially a CapMac or Moly Assay Canister) always lower it gently into the chamber well. Dropping any heavy object into the well can cause permanent, expensive damage.*

**CAUTION**

*It is desirable to leave the unit powered at all times in order to prevent moisture absorption and to maintain the stability of the instrument (especially if the instrument is subjected to high humidity or low temperature).*

**CAUTION**

*The sensitivity of the chamber is somewhat dependent upon the vertical position of the sample within the well. All calibrations were done with a Standard Sample placed in the supplied sample holder (dipper). It should be noted that in this configuration, the sample is not quite at the bottom of the well. If, for any reason, you make a measurement without using the dipper, be sure that the sample is in the correct vertical position. Both the CapMac and the Standard Moly Assay Canister maintain the same position as the dipper.*

**CAUTION**

*Use of accessories not listed in this manual, may compromise the compliance of this product to IEC 60601-1. Therefore, only recognized accessories shall be used at all times. Also the Electromagnetic Interference (EMI) may be compromised which may affect other devices located in the same area as the CRC<sup>®</sup>-712 or the CRC<sup>®</sup>-712 may become susceptible to EMI.*

**CAUTION**

*The unit contains lead. Appropriate caution should be taken if the interior of the unit is exposed. The unit should be disposed of in accordance with local and national regulations.*

**CAUTION**

*The unit contains a Lithium Battery. This should be disposed of in accordance with local and national regulations.*

**CAUTION**

*The user should always verify the validity of any measurement or test result in order to minimize measurement errors.*

**NOTE**

*It is recommended that periodic re-calibration of the unit be performed by Capintec's Authorized Service Center to guarantee that the instrument's high reliability is maintained.*

---

**GENERAL SAFETY TIPS**

- Unplug the equipment before cleaning it. Use only a damp cloth; do not use solvents or aerosol cleaners.
- To protect the equipment from overheating, do not use the equipment directly in front of a radiator or heat register.
- Do not use the equipment near water, or spill liquids of any kind into the equipment.
- Be sure that your power source matches the rating listed on the CRC<sup>®</sup>-712 calibrator.
- The CRC<sup>®</sup>-712 power cord has a grounded, 3-prong plug as a safety feature, and it will only fit into a grounded outlet. Do not use an adapter to defeat the grounding.
- To avoid damaging the power cord, do not place anything on it or place it where it will be stepped on. If the cord becomes damaged, replace it immediately.
- Aside from the routine maintenance described in this manual, do not try to service this equipment yourself. Do not make any adjustments other than those outlined in this manual, as you may in-validate the calibration or cause damage requiring extensive repair work. Refer servicing to qualified service personnel.

## CHAPTER 2

# FUNCTIONAL & TECHNICAL DESCRIPTION

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## FUNCTIONAL DESCRIPTION

The CRC<sup>®</sup>-712 family of Radioisotope Dose Calibrators provide a precise, accurate, fast and very convenient method of measuring the activity of a radioisotope sample or radiopharmaceutical dose at the time and place of its application.

When a sample of a known radioisotope or radiopharmaceutical dose is placed in the chamber well and the proper calibration number is set, the activity of the sample will be displayed with the proper units on the Readout unit.

**Note:** For a detailed description of the basic principles of the calibrator, see to APPENDIX I: PRINCIPLE OF THE CALIBRATOR.

---

## FEATURES

- Activity measurements are performed by state of the art electronic circuits in conjunction with an ionization chamber possessing extremely high sensitivity and stability.
- Curie or Becquerel units of measurement are selected by a rotary switch that can be locked in either position.
- An 8-button measurement range switch provides unambiguous manual selection or automatic selection of 6½ activity measurement ranges. Manual range selection provides the shortest measurement time when numerous measurements are being taken in the same activity range. Automatic range selection provides the fastest measurement when the activity range of the sample is not known.
- Extra large 4-digit numeric readout display with a floating decimal point: 0.8" high (20 mm.). Back-lighted units of measurement symbols.
- Eight preset push-buttons are provided for quick selection of the calibration number of the most often used radioisotopes. The assignment of any of the eight push-buttons may be changed by the user for his or her particular requirements.
- Confirmation of the instrument functions and all the required adjustments can be made with fingertip operation. (Zero, Background, Bias Test)
- Reliable measurements with a resolution as low as .01 microcuries (.001 mega-becquerels) and a top range of 8 Curies (200 giga-becquerels) are provided for most radioisotopes.

- The calibration numbers for over 200 radionuclides are provided in Appendix II of the owner's manual. The Calibration Potentiometer sets the gain for the specific radionuclide that is being measured. A 3-digit counter on the Potentiometer insures precise setting of the calibration number.
- The CRC-712R Model Calibrator is offered optionally as a remote Ionization Chamber unit.
- The CRC-712M Model Calibrator can have a total of 5 remote Ionization Chambers connected to it. A 5 position Chamber Selector Switch is provided on the front panel of the calibrator to designate which remote Ionization Chamber is being used for the isotope measurement. After the initial CRC-712M order, additional Ionization Chambers may be installed by the customer up to the 5 chamber limit.
- The unique method of ion collection voltage application and the careful design of the instrument eliminates any possibility of shock hazard to the user.
- The 6cm diameter and 25cm deep Ionization Chamber well allows convenient measurements of virtually any radioisotope in clinical use, including whole generators.
- Critical positioning of the sample vial or corrections for container effects should not be required (except for X-ray, low energy  $\gamma$ -ray, or high energy  $\beta$ -ray emission dominant radioisotopes).
- The external shield of the Ionization Chamber protects users from exposure to intense radiation and reduces the effect from background radiation on low-level measurements.
- The Ionization Chamber sensitivity measurement and system calibration test were performed using Standards supplied by the U.S. National Institute of Standards and Technology (NIST) formerly the U.S. National Bureau of Standards (NBS) and/or by the Laboratoire de Metrologie de la Radioactive (LMR), France.
- The effects of the sample container, sample volume, and activity concentration are minimized by optimizing the counting geometries.

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## TECHNICAL DESCRIPTION

### Warm Up Period

Approximately 30 minutes should be allowed for the instrument to stabilize. While the instrument is warming up, it is strongly recommended that you become familiar with the CRC<sup>®</sup>-712.

**Note:** *For optimum performance, the unit should be left powered at all times. This greatly reduces any errors that may be introduced by high humidity or low temperature and eliminates the wait of the required warm-up time (30 minutes)*

### Environment Requirements

#### Operational

The instrument should be located where the level of the background radiation is as low and as constant as possible.

The instrument should be located where the temperature is stable within a range of +50°F to +85°F (+10°C to +30°C) and the maximum relative humidity is 90% non-condensing to warrant maximum reliability and accuracy.

The instrument should be located where the barometric pressure is within a range of 27 – 31 inches of mercury (91 – 105 kilopascals).

#### Storage

The instrument should be stored where the temperature is stable and the range is from +40°F to +115°F (+4°C to +43°C) and the maximum relative humidity is 90% non-condensing to warrant maximum reliability.

The instrument should be stored where the barometric pressure is within a range of 15 – 33 inches of mercury (51 – 112 kilopascals).

**Note:** *If these requirements are not followed, the instrument may display erroneous readings.*

### Power Requirements

#### Line Voltage (Rear Panel Selectable)

90-130 VAC (Nominal 115 VAC), 50/60Hz, 0.1A, or  
180-260 VAC (Nominal 230 VAC), 50/60Hz, 0.05A

**Note:** *For 230 volt application a NEMA type 6-15R 3 prong plug must be installed by the user.*

**Circuit Protection**

Power line filter, transient voltage suppresser, and power line fuse

**Power Connector and Cable**

A grounded 3-prong plug cord for the instrument that is approved for use at the user's site must be used.

Interconnection of devices must be made using the cables supplied with the instrument.

**On/Off Switch**

The on/off power switch (I = on, O = off) is located on the back of the instrument.

**Dimensions****Readout**

Height (w/o Chamber) .....	15cm	(6in)
Height (w/ Chamber) .....	43cm	(17in)
Width .....	32cm	(12.5in)
Depth.....	46cm	(18in)
Weight (w/o Chamber) .....	6.8kg	(15lb)
Weight (w/ Chamber) .....	20.4kg	(45lb)
Well Diameter.....	6.1cm	(2.4in)
Well Depth.....	25.4cm	(10.0in)

**Remote Chamber**

Height.....	41.9cm	(16.5in)
Diameter.....	17.2cm	(6.76in)
Weight.....	13.6kg	(30lb)
Cable Length.....	1.8m	(6ft)

**Cables**

Power .....	1.8m	(6ft)
-------------	------	-------

**Shielding (High Density)**

Thickness .....	3.2mm	(1/8in)
Weight.....	9.1kg	(20lb)

## Performance

### Activity Range

There are six standard ranges whose full-scale values are as follows:

Curies	Becquerels
19.99 $\mu$ Ci	1.999 MBq
199.9 $\mu$ Ci	19.99 MBq
1999. $\mu$ Ci	199.9 MBq
19.99 mCi	1.999 GBq
199.9 mCi	19.99 GBq
7999. mCi	199.9 GBq

### Digital Readout

The activity measurement is displayed on a 4 digit, seven-segment (20mm. height) LED display with a floating decimal point. Measurement over-range is set for 8000mCi (200GBq) and is indicated by blanking of the display. Measurements above 2000mCi (80.0GBq) have reduced accuracy and are indicated by display flashing. The analog to digital converter has an inherent uncertainty of,  $\pm 1$  count on the least significant digit. The units of measurement are displayed as back-lighted measurement characters after the numeric display.

### Iometer (Low Input Impedance Electrometer)

Accuracy:  $\pm 2\%$  of reading, except  $\pm 3\%$  of reading from 5 $\mu$ Ci to 200 $\mu$ Ci (0.2MBq to 20MBq).

Response time: Less than 8 seconds for measurements on 4 higher ranges.  
Less than 40 seconds for measurements on 2 lower ranges.  
Automatic ranging time is cumulative for each range selected.

Noise: RMS measurement fluctuations:  
2 counts in the last digit for the top 3 mCi (GBq) ranges  
6 counts in the last digit for 200 $\mu$ Ci (20MBq) & 2000 $\mu$ Ci (200MBq) ranges  
30 counts in the last digits of the 20 $\mu$ Ci (2MBq) range

### Detector

Detector Linearity:  $\pm 1\%$  (chamber saturation less than 2% up to 2Ci (74GBq) of Tc99m).

Detector Response:  $\pm 2\%$  of mean for radioisotopes with major photon radiation of over 0.1MeV (when chamber response is normalized for Co60 and Co57 radiations).

Shielding: Personnel Protection Shield of 3.2mm (1/8in) mechanically reinforced high density shielding; with 1Ci of Tc99m in the chamber, the exposure 50cm in front of the instrument is less than 0.5mR/min.

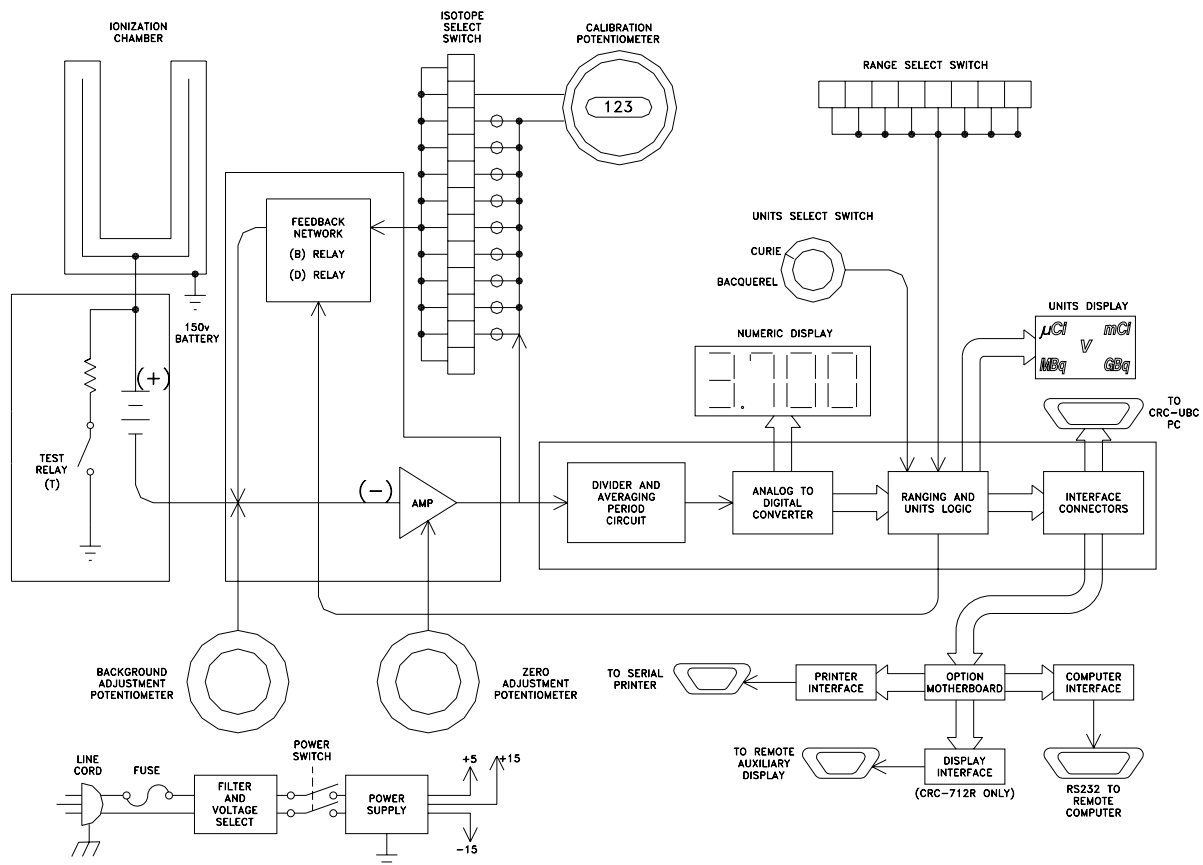
**Overall Accuracy**

Overall accuracy of the calibrator is determined by the accuracy of:

- specific source calibration
- chamber linearity and response
- iometer
- digital readout

**Repeatability**

Measurements will repeat to within,  $\pm 1\%$  for a period of 24 hours during which time the instrument is maintained under constant temperature, humidity, and background radiation conditions, and is powered at all times.



Fig, 2-1 CRC®-712 Simplified Block Diagram



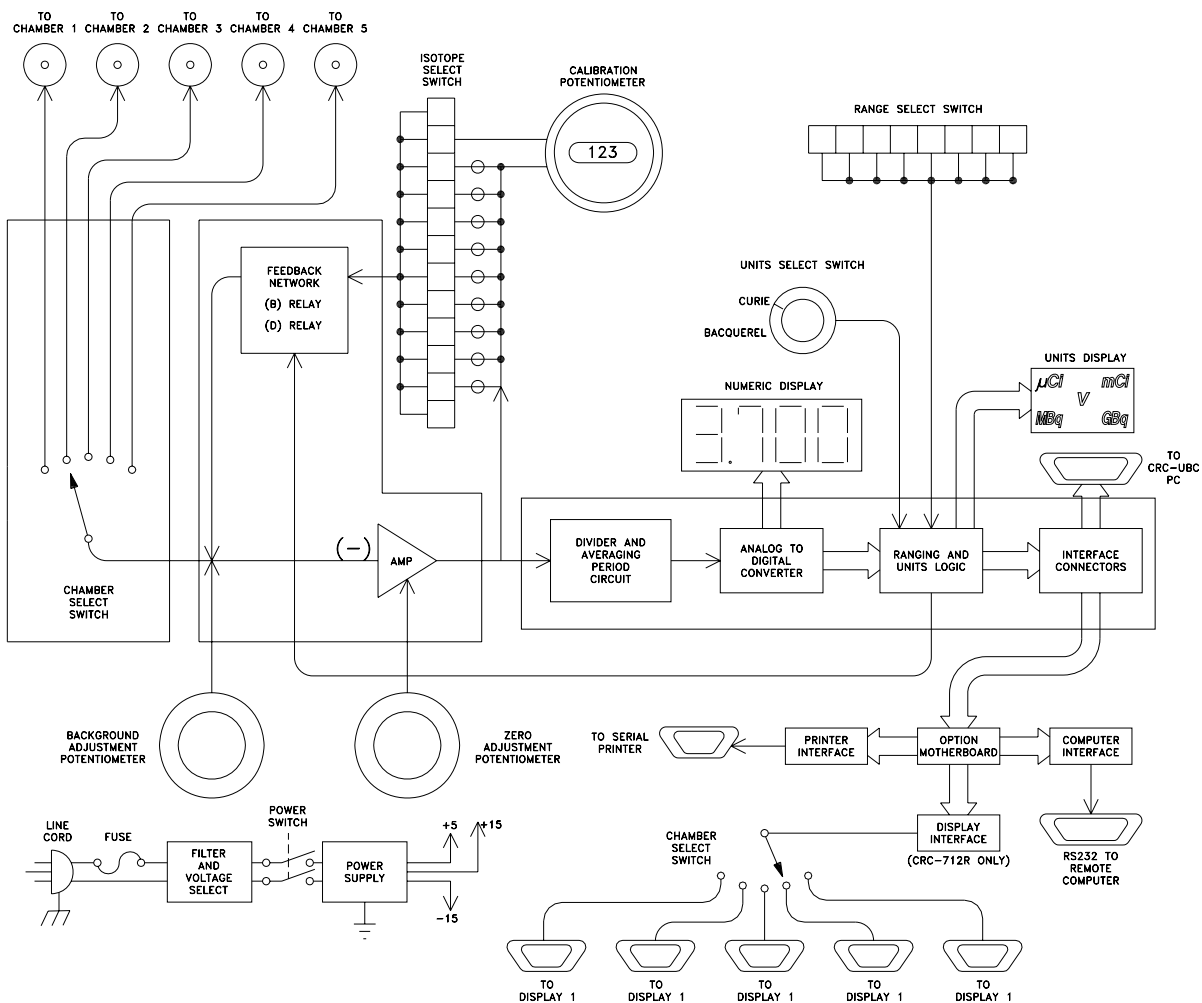


Fig. 2-2 CRC<sup>®</sup>-712M Simplified Block Diagram



## CHAPTER 3

**GENERAL OPERATING INSTRUCTIONS****GENERAL**

This section describes the features and general operating procedures for the front panel controls and the back panel connectors.

**PANEL DESCRIPTIONS**

The figures listed below show the Front and Back panels for the CRC-712, CRC-712R, and CRC-712M. Refer to the appropriate figures for your particular calibrator.

Figure 3-1 CRC-712 Front Panel.....	4
Figure 3-2 CRC-712 Back Panel .....	5
Figure 3-3 CRC-712R Front Panel .....	6
Figure 3-4 CRC-712R Back Panel .....	7
Figure 3-5 CRC-712M Front Panel.....	8
Figure 3-6 CRC-712M Back Panel .....	9

**Front Panel**

General selection and control functions are briefly described. The specific function of each control will be provided in the appropriate sections of this manual.

**Range Selection Push-Buttons (A)**

These 8 buttons manually or automatically set the activity measurement range. The display will be blanked if the push-button selected does not correspond to the units of measurement or if none of the push-buttons are selected. The correct measurement range will be automatically set if the zero, background, or test push-buttons are selected.

**Digital Readout (B)**

Chamber activity is presented to the operator on the four digit, seven-segment numeric display and unit indicators. The placement of the decimal point and illumination of the proper units is done automatically. Blinking digits indicates an activity above the warning level. (Reference CHAPTER 2: FUNCTIONAL & TECHNICAL DESCRIPTION; SECTION: PERFORMANCE, DIGITAL READOUT)

**TEST Push-Button (C)**

When this button is pressed, the Ionization Chamber bias battery voltage is displayed. The reading should be between 140 and 155 volts. This also gives a general check of the system's functions.

**ZERO Adjust (D)**

This is a multi-turn potentiometer that compensates for the offset voltage of the amplifier in the chamber base. It is always active and therefore is equipped with a locking ring. Adjustments are made with the **ZERO** push-button depressed and the locking ring rotated counter-clockwise.

**PRINT Push-Button (E)**

When this button is pressed, the currently displayed activity measurement, units of measurement, selected isotope name, and the number of the Ionization Chamber selected is output serially from the calibrator.

***Note:** The optional printer interface must be installed within the calibrator to obtain the above output data.*

**Isotope Select Push-Buttons (F)**

Eight preset calibration settings are provided for commonly used isotopes. These buttons are interlocked with the **BKG**, **OTHER**, **TEST** and **ZERO** push-buttons for one-at-a-time operation.

**Background Adjust (G)**

This multi-turn potentiometer electronically cancels the residual background activity detected by the Ionization Chamber. It is always active and therefore is equipped with a locking ring. Adjustments are made with the **BKG** push-button depressed and the locking ring rotated counter-clockwise.

**Calibration for Other Isotopes (H)**

To obtain a readout of any isotope, set this precision potentiometer to the calibration number for that isotope (obtained from the Calibration Card or the table in Appendix II) and press the **OTHER** push-button.

**Calibration Card (I)**

A list of 46 calibration numbers for commonly used isotopes. Reference Appendix II for a more complete list of calibration numbers.

**Curie or Becquerel Selector Switch (J)**

Selects the units in which the activity will be displayed.

**Chamber Select Switch**

A 5-position Chamber Selector Switch is provided on the front panel of the calibrator to designate which remote Ionization Chamber is being used for the isotope measurement.

***Note:** This switch will only be found on the CRC-712M Model Calibrator. (Reference Figure 3-5 CRC-712M Front Panel)*

**Back Panel**

Functional description of the features located on the back panel of the CRC<sup>®</sup>-712.

**On/Off Switch**

| = Power on position, ○ = Power off position

For optimum performance, the unit should be left ON at all times.

**Power Line (Mains) Connector**

Provides connection for a power cord with a standard C-13 type receptacle. Attach the power cord provided for the appropriate line voltage.

**Fuse**

The primary circuit protection for the CRC<sup>®</sup>-712 Readout unit. Replace only with 1/4 Amp Slow Blow fuse for 115 Volt power line or 1/8 Amp Slow Blow fuse for 220 Volt power line operation.

**Line Voltage Selector**

Must be set to indicate the correct power line voltage.

**Locking Screw Storage**

The Curie / Becquerel selector switch may be locked in either position to comply with local hospital operating procedures. This Screw is used to lock the selector switch in either position.

**Remote Chamber Connector(s)**

The CRC<sup>®</sup>-712R Model is provided with (1) Chamber connector only. The CRC<sup>®</sup>-712M Model is provided with connectors for 5 remote Ionization Chambers.

**Auxiliary Display Connector(s)**

The CRC<sup>®</sup>-712R Model is provided with (1) connector for the optional Remote Display. The CRC<sup>®</sup>-712M Model is provided with (5) connectors for 5 Remote Displays.

**RS-232 Computer Interface Connector**

Optional interface connector for the Computer Interface option.

**Printer Connector**

Optional interface connector for the Data Logging Printer option

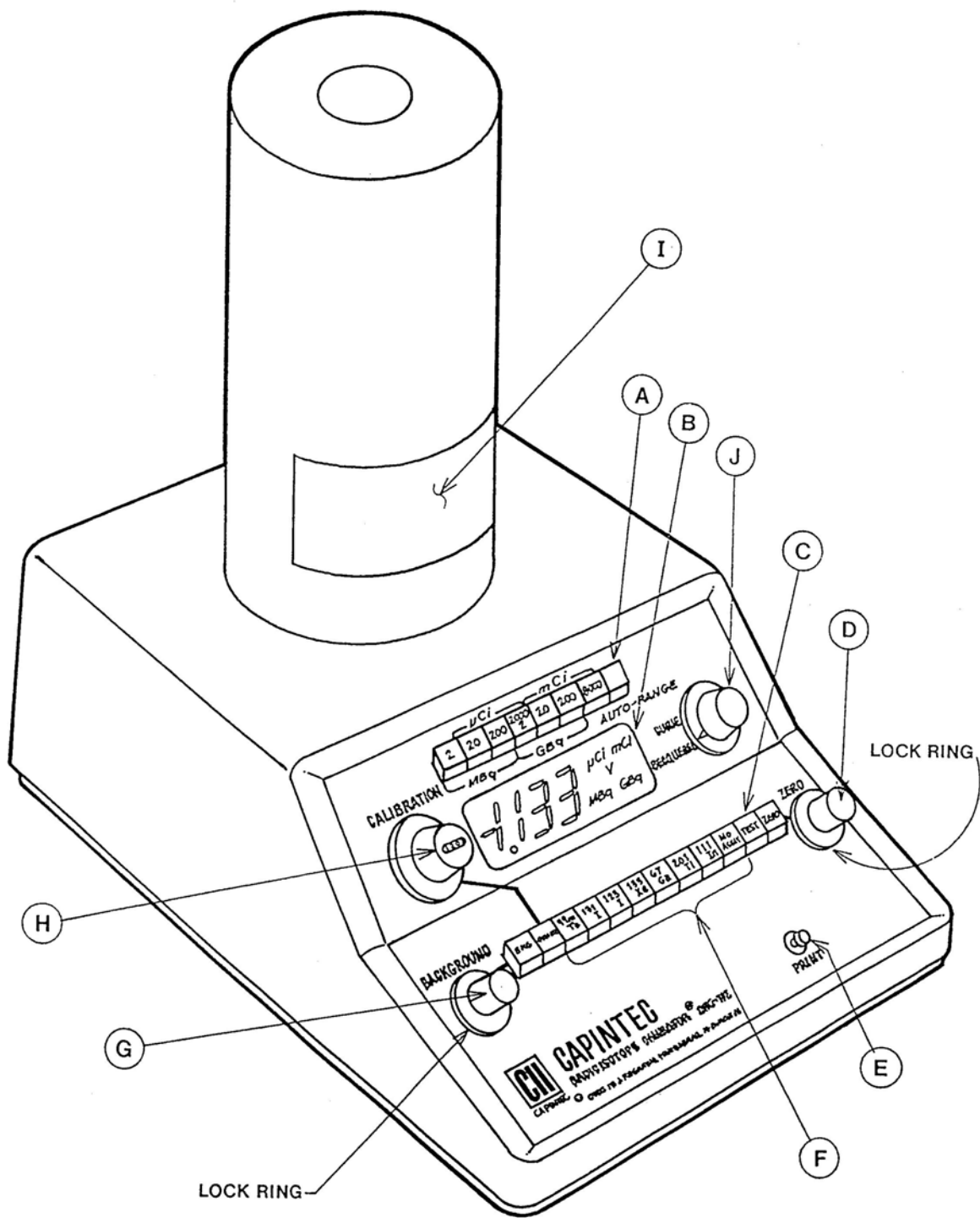


Figure 3-1 CRC-712 Front Panel

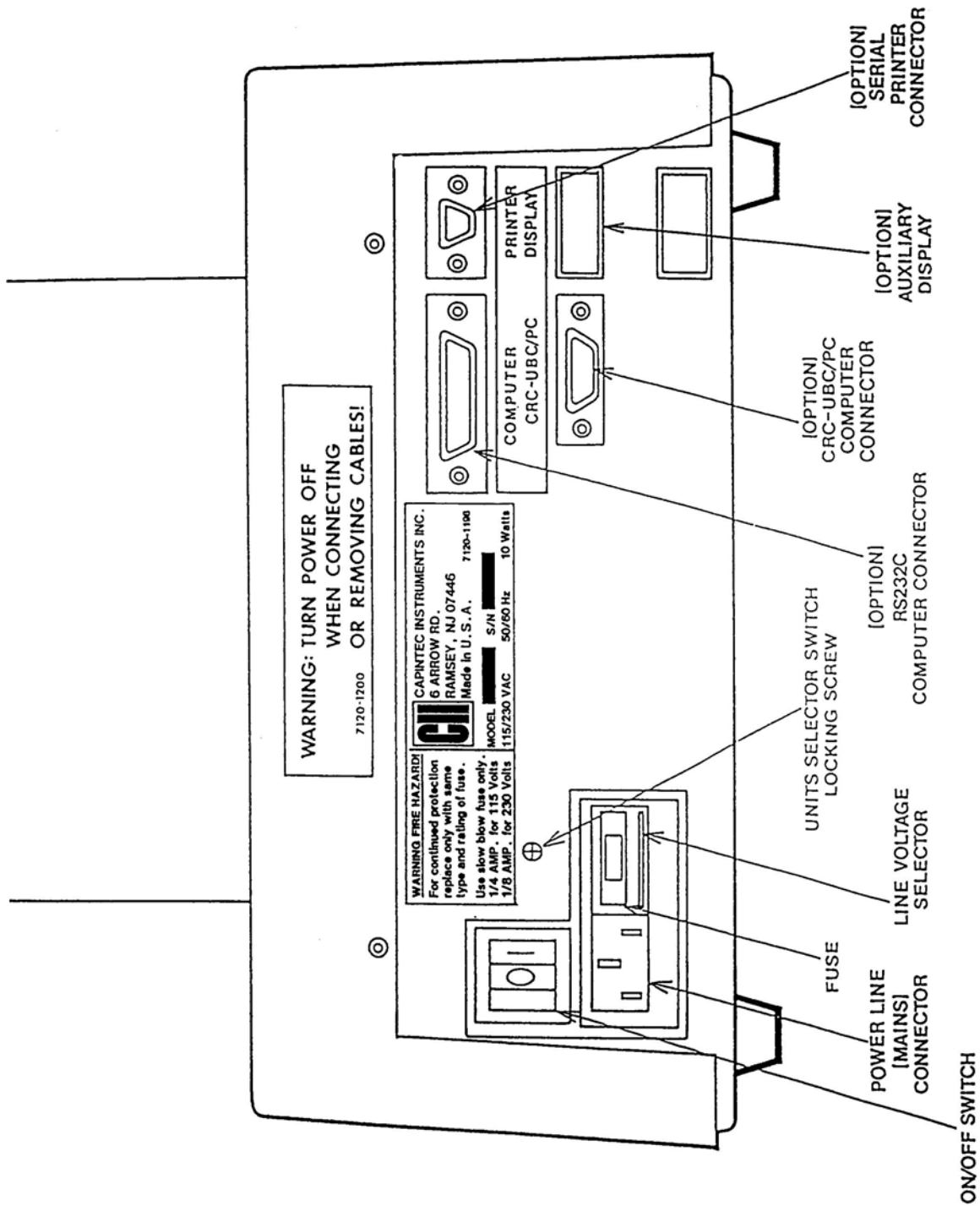


Figure 3-2 CRC-712 Back Panel

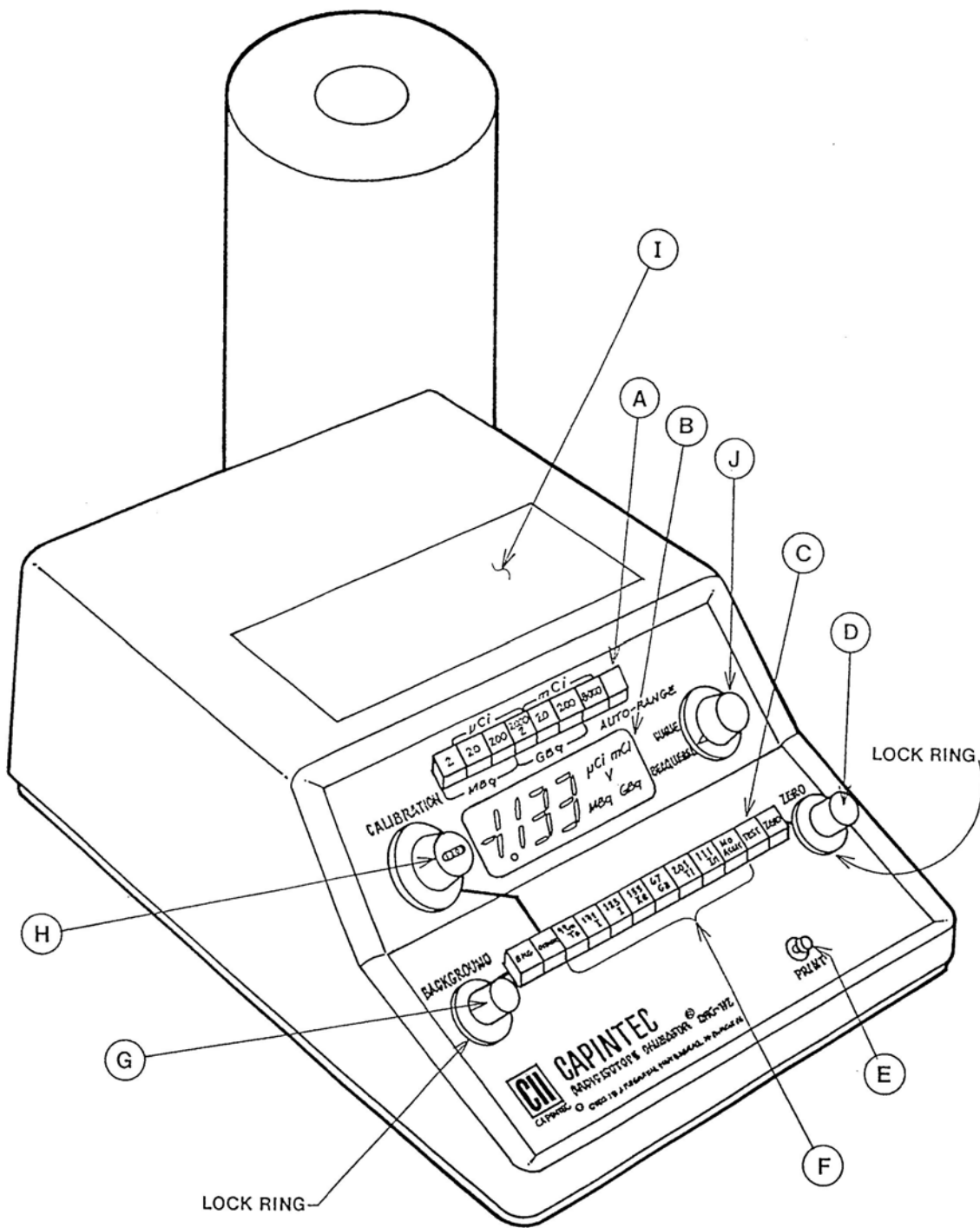


Figure 3-3 CRC-712R Front Panel



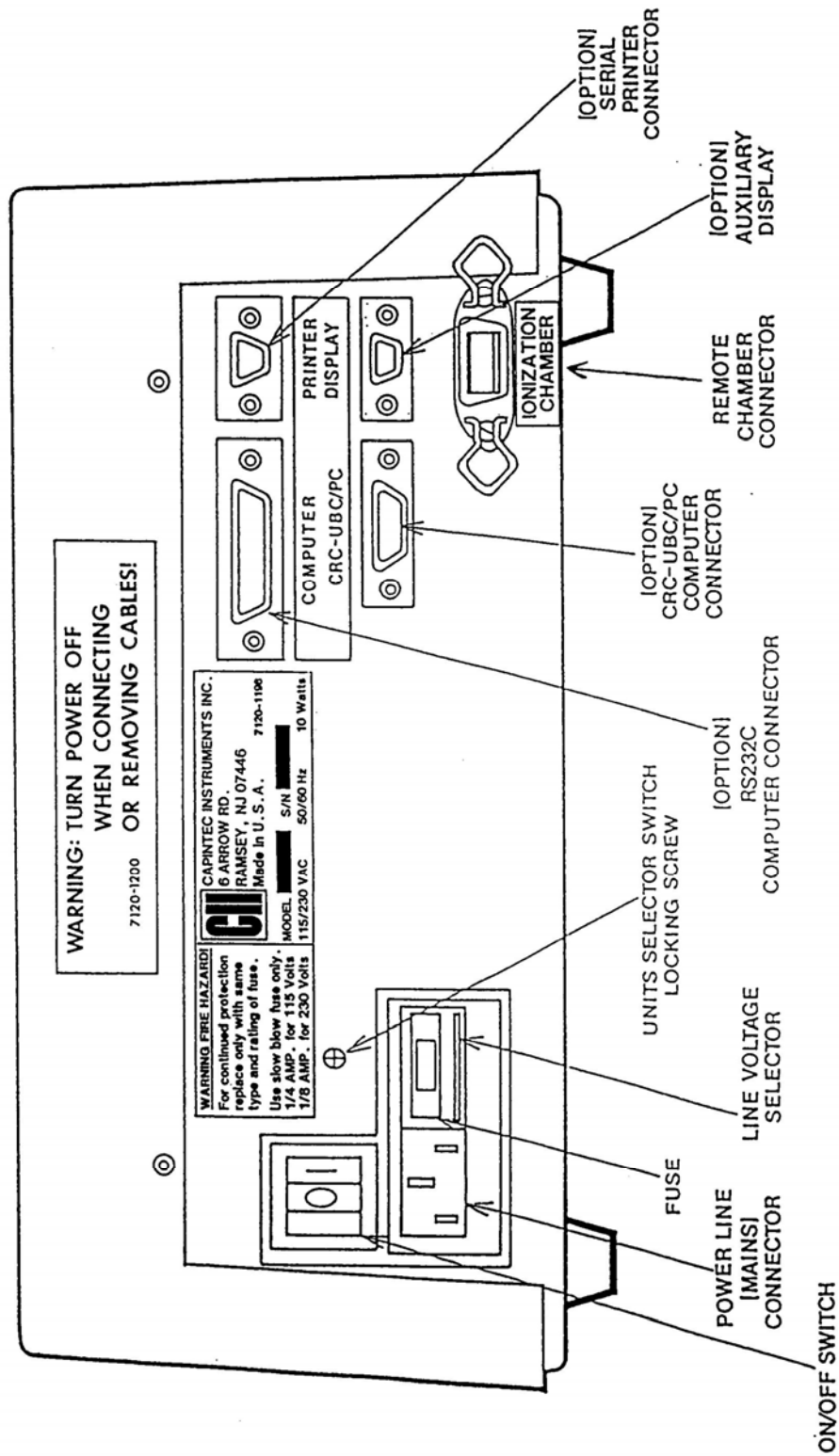


Figure 3-4 CRC-712R Back Panel

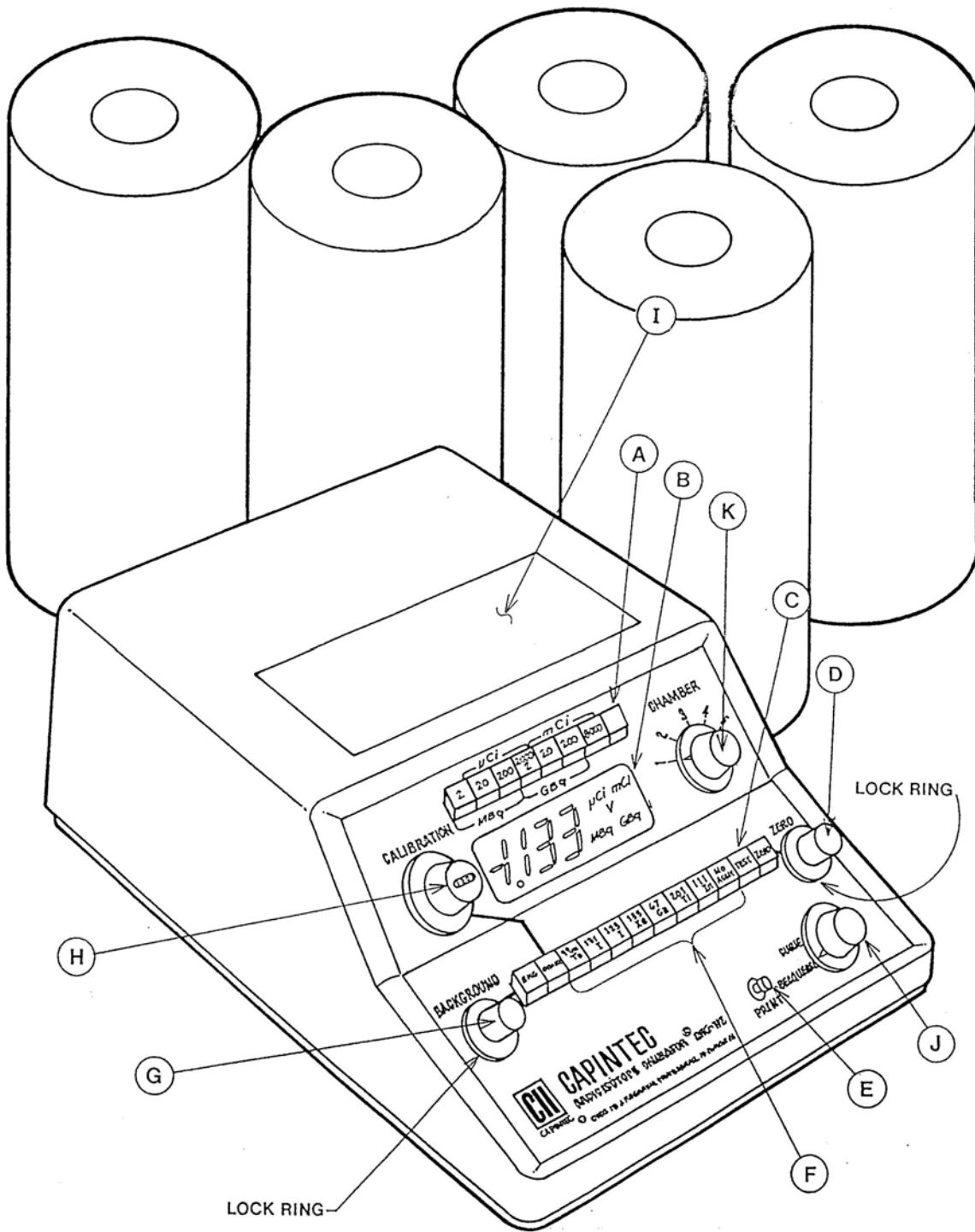


Figure 3-5 CRC-712M Front Panel

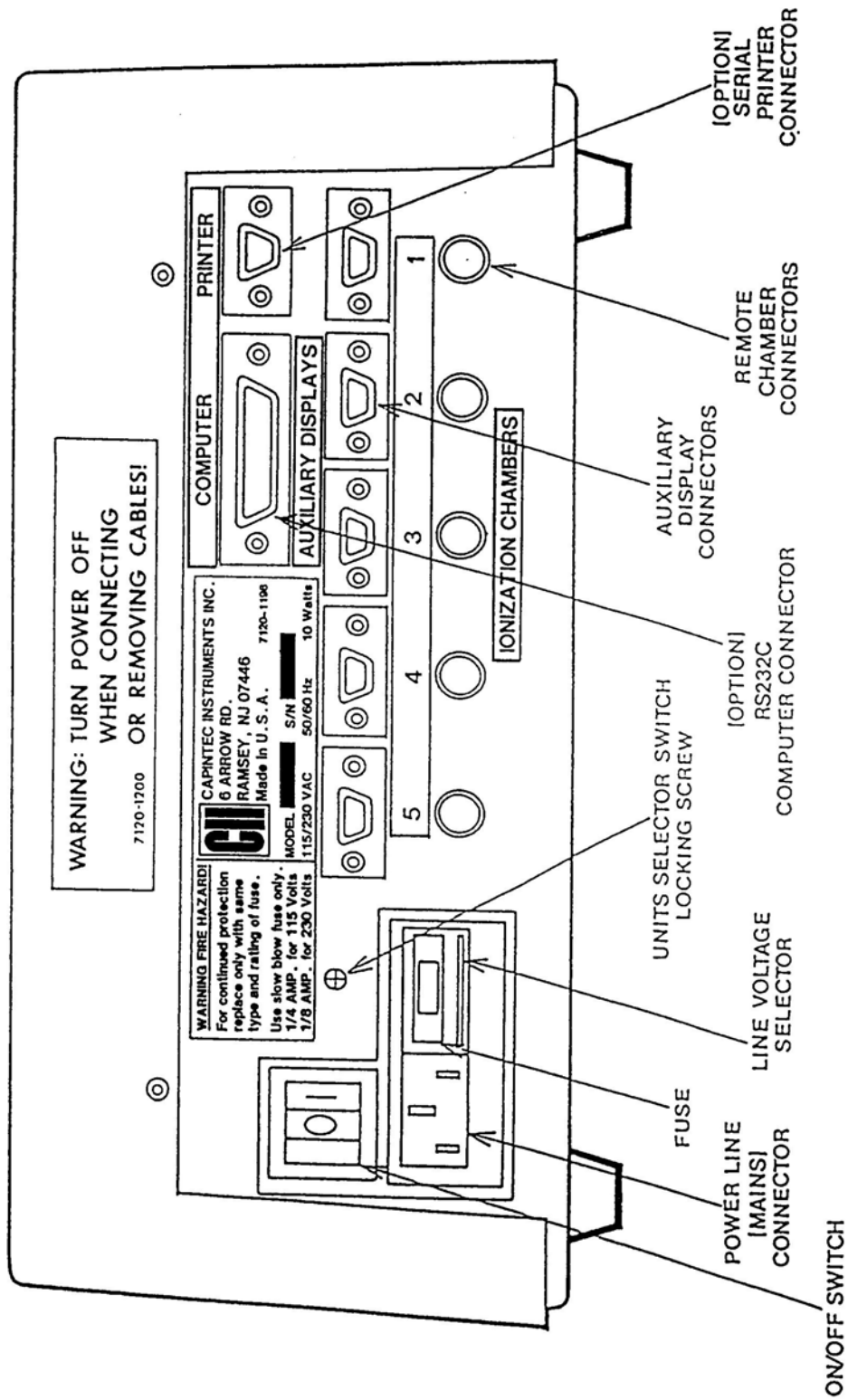


Figure 3-6 CRC-712M Back Panel



## CHAPTER 4

# SYSTEM SETUP

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**GENERAL**

Initial installation and checkout procedures are described in this section.

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**RECEIVING CONDITION EXAMINATION**

Be sure to verify that the shipping carton is received in good condition, i.e., no damage should be visible and the box should be dry and clean.

Should the instrument be received in a damaged condition, save the shipping container and the packing material and request an immediate inspection by the carrier.

Capintec, Inc. is not responsible for the damage, which occurs during shipment but will make every effort to help obtain restitution from the carrier.

---

**UNPACKING AND INSTALLATION**

The instrument is packed and shipped as a complete unit. All the accessories and options are contained in their appropriate cartons. Optional equipment is shipped in separate cartons.

The instrument is shipped in a plastic bag in order to provide a dry and clean environment during shipment.

Remove all outer packing material and tapes. The shipping and packing material should be saved for future use. Be sure all tape and protective material is removed from the instrument prior to connecting to the power line.

The following equipment should be found upon unpacking the CRC<sup>®</sup>-712 carton:

- Readout Unit
- Chamber
- Power Cord
- Owners Manual
- Chamber Well Liner
- Plastic Sample Holder

The following equipment should be found upon unpacking the optional Printer carton:

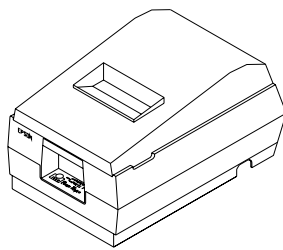
- Power Supply (If Roll printer ordered)
- Printer Ribbon
- Communications Cable
- Roll Paper (If Roll printer ordered)

**Note:** *If Test Sources are ordered, they will be shipped separately.*

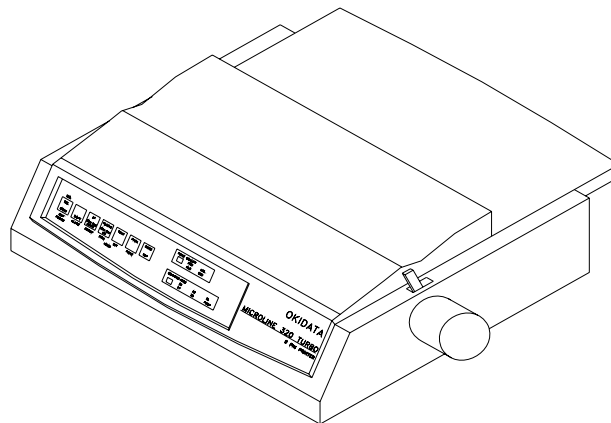
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## ASSEMBLY

1. Verify that that the power switches for the Readout Unit and the printer are in the “OFF” or “0” position.
2. Connect the Chamber Cable(s) to the connector(s) at the rear of the CRC<sup>®</sup>-712 Readout labeled “IONIZATION CHAMBER”.
3. Attach the printer cable to the “PRINTER” Port connector at the rear of the CRC<sup>®</sup>-712 Readout. Attach the other end to the Epson or Okidata printer.
4. For each printer type, verify that the correct paper is installed.
5. Attach the Power Cables to the Power Entry Module located on the back of the Readout Unit and to the printer (or power pack).



ROLL PRINTER



OKIDATA PRINTER

Figure 4-1 Printers

---

## ENVIRONMENT REQUIREMENTS

The instrument should be located where the level of the background radiation is as low and as constant as possible.

The instrument should be located where the temperature is stable within a range of +50°F to +85°F (+10°C to +30°C) and the maximum relative humidity is 90% non-condensing to warrant maximum reliability and accuracy.

The instrument should be located where the barometric pressure is within a range of 27 – 31 inches of mercury (91 – 105 kilopascals).

### **CAUTION**

*If these environmental requirements are not followed,  
the instrument may display erroneous readings.*

---

## POWER REQUIREMENTS

### **CAUTION**

*If the input voltage to the following items is not within the stated limits,  
the unit may not function correctly or may be damaged.*

### Readout

#### Line Voltage (Rear Panel Selectable)

90-130 VAC (Nominal 115 VAC), 50/60Hz, 0.1A, or  
180-260 VAC (Nominal 230 VAC), 50/60Hz, 0.05A

**Note:** For 230 volt application a NEMA type 6-15R 3 prong plug must be installed by the user.

### Printers

Okidata Microline 320 (option)  
120VAC, 60Hz, 900 mA or  
230/240VAC, 50/60Hz, 500 mA

Epson TM-U200D Roll Printer (optional)  
**Input:** 120VAC, 60Hz, 0.45A; **Output:** 33VDC, 1.2A or  
**Input:** 220VAC, 50/60Hz, 1.2A; **Output:** +24VDC, 0.8A

---

## INITIAL TURN ON PROCEDURES

1. Be sure the interconnecting cable from the Chamber assembly is properly plugged into the back of the Readout unit.
2. Confirm the power requirements of the instrument.
3. Be sure the power switch located at the rear of the unit is off.

### **CAUTION**

*Accidental connection of the power plug into a DC line or to an AC line that exceeds the specified voltage may result in damage to the instrument's circuits.*

4. Plug the power cords into a grounded three-wire outlet of the specified power line.
5. Turn on the Readout using the power switch located at the rear of the unit.
6. Turn on the Printer or computer system.
7. The unit should now display numbers on the front panel.  
**Note:** *If numbers are not visible on the display, verify an Isotope push-button **and** a range button is selected.*
8. With an **optional printer** connected, press the **PRINT** button on the front panel and verify one line of “*measurement data*” is printed on the installed printer.
9. With a **computer connected**, start the communication program that is loaded on the computer.
  - a. Select the “VT-100”, “HyperTerminal”, or other “generic” terminal emulation program.
  - b. Use the “SETUP” menu to select the COM Port (1 or 2), 9600 Baud Rate, 1 Stop Bit, NO Parity Bit, and 8 Data Bits.
  - c. Start the terminal emulation program on the computer.
  - d. Set the “CAPS LOCK” key on the computer keyboard. **ONLY CAPITAL LETTERS WILL BE RECOGNIZED**
  - e. From the computer keyboard, type the letter **C** and verify one line of “*measurement data*” is displayed on the computer monitor.

If the communications program or the printer fails to operate, review the installation procedure in the Owners manual for the communication program or the printer.

If the problem persists, contact Capintec’s Authorized Service Center for assistance.

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## ACCEPTANCE TESTING

For the initial Quality Assurance Acceptance Test, all of the quality assurance tests specified in CHAPTER 5: QUALITY ASSURANCE AND ACCEPTANCE TESTING; SECTION: ACCEPTANCE TESTING, **MUST** be performed before the CRC<sup>®</sup>-712 can be used in normal operation.



## GENERAL OPERATIONAL SETUP

Two configuration changes may be preferred or required for normal operation of the CRC<sup>®</sup>-712.

- **Locking** the Units of measurement in the Curie or Becquerel mode, and
- **Reassignment** of one or more of the preset isotope selection push-buttons.

### Locking the Curie or Becquerel Mode of Operation

The CRC<sup>®</sup>-712 provides radioisotope measurements in Curies (Ci) or Becquerels (Bq) as the selected units of measurement by the **CURIE / BECQUEREL** selector switch on the front panel of the instrument. This feature is particularly useful when a country is changing from the older unit of measurement the (Curies) to the currently recognized unit of measurement the (Becquerels). When this transition is complete, it may be desirable to permanently lock the selector switch in the Becquerel mode.

1. Facing the rear of the calibrator, locate the Unit's Selector Switch Locking Screw and remove it from its storage position (Refer to Figures 3-4, 3-5 or 3-6).
2. Now moving to the front panel, rotate the Selector Switch to the desired unit of measurement.
3. Insert the locking screw and tighten. (Refer to Figure 4-2)

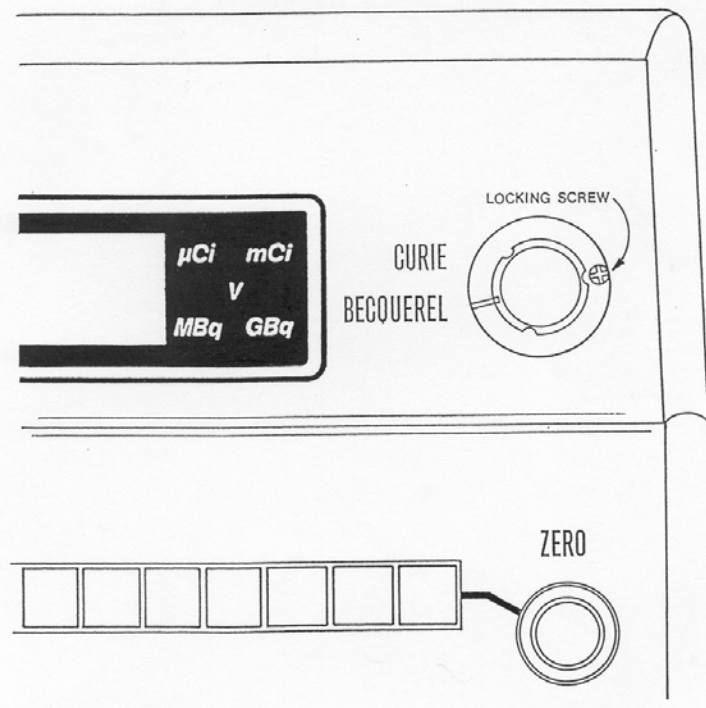


Figure 4-2

### Reassignment of a Preset Push-Button

The calibrator provides eight preset radioisotope selection buttons for a quick setting of the most often used isotopes.

As users requirements are different for each nuclear medicine facility, the following procedure is provided to re-assign these preset buttons. (Refer to Figure 4-3).

1. Verify that the Zero and Background adjustments of the calibrator are within the specified limits. (Reference CHAPTER 5: QUALITY ASSURANCE AND ACCEPTANCE TESTING; SECTION: ACCEPTANCE TESTING.)
2. Press the **OTHER** push-button and set the Calibration Control to the calibration number assigned to the radioisotope being preset into the instrument. (obtained from the Calibration Card or the table in Appendix II)
3. Insert any radioisotope of substantial activity (enough to display 100 $\mu$ Ci [3.7MBq] or higher; if possible, 500 $\mu$ Ci [18.5MBq] or higher) into the calibrator well.
4. Record the activity displayed, including the decimal point and the units.
5. Remove the push-button being re-assigned by gripping it with pliers and pulling straight out.
6. Activate the switch being re-assigned by pressing the white "fingers" that held the button with a screwdriver.
7. With a small screwdriver, adjust the potentiometer directly above the button being re-assigned until the display coincides (to within,  $\pm 5\%$ ) with the activity recorded in Step 4.
8. Replace the re-assigned push-button with the correctly labeled button. (Replacement buttons are available from Capintec.)

**Note:** *If the RS-232 data-logging printer option is used, the program EPROM located in the readout unit will have to be changed. Consult Capintec's Authorized Service Center concerning custom program EPROMs for the different isotope selections.*

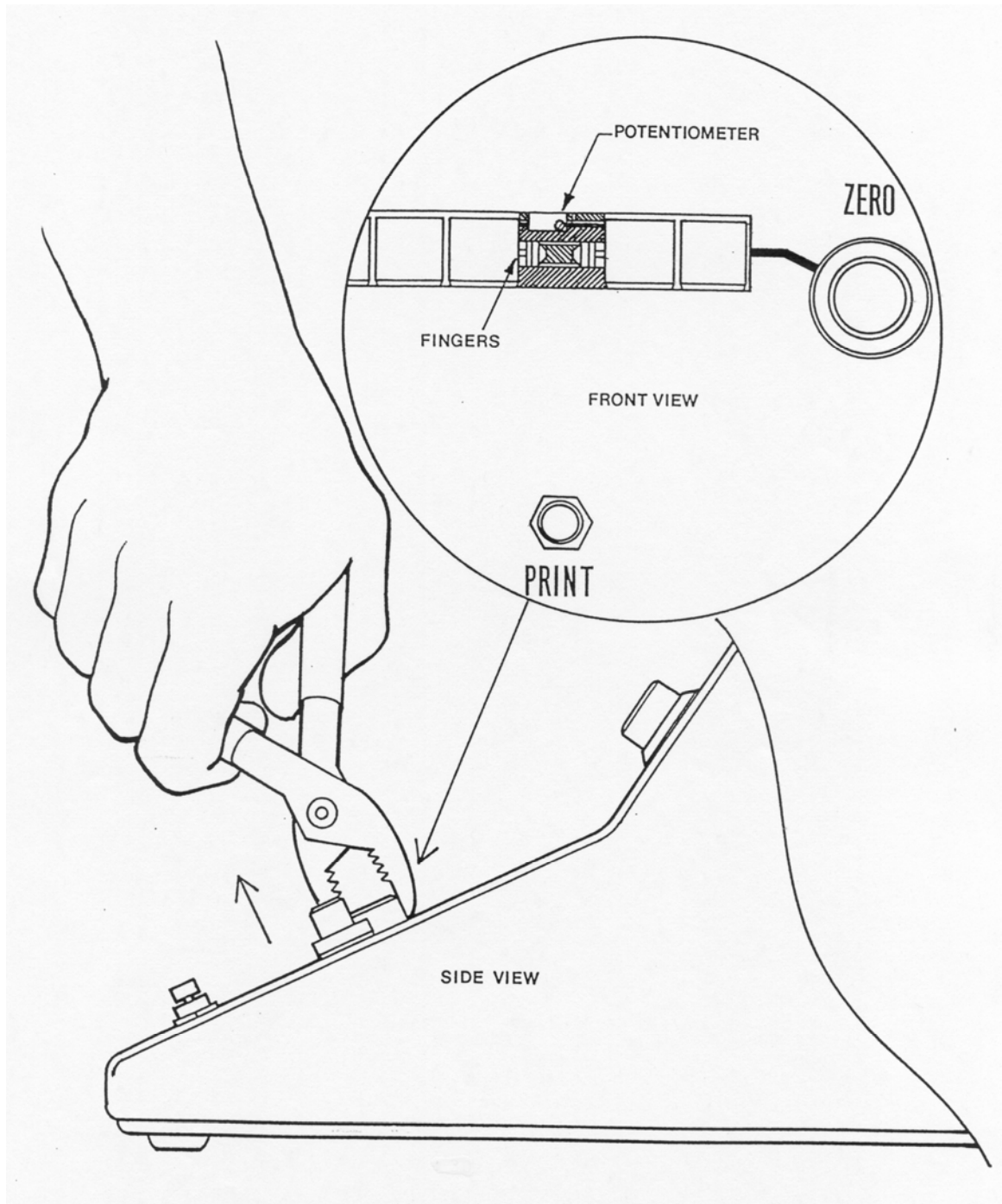


Figure 4-3



## CHAPTER 5

# QUALITY ASSURANCE & ACCEPTANCE TESTING

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## GENERAL

To insure proper operation of the CRC<sup>®</sup>-712, the following quality assurance tests should be performed at the indicated intervals.

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## ACCEPTANCE TESTING

For the initial Quality Assurance Acceptance Test, all of the following tests must be performed in the following order before the operational use of the CRC<sup>®</sup>-712 in a nuclear medicine facility.

### Geometry Test

The Geometry Test determines the effect of volume changes on the calibrator's accuracy.

This test should be performed using the syringe and container types used at your facility upon installation of the calibrator.

### Daily Tests

The Daily Tests should be conducted at the beginning of each working day, prior to measuring any samples, which will be administered to patients. These tests consist of a Zero Adjustment, a Background Adjustment, an Instrument Functioning Test, a Contamination Test, and a Reference Source Test.

#### Zero Adjustment

This procedure should be performed at least once every day the instrument is used. The instrument zero should be verified (and adjusted if necessary) prior to each measurement.

1. Ensure that the instrument has been turned on for at least 30 minutes.
2. Press the **ZERO** push-button and verify that the display indicates zero within  $\pm 2$  counts. If not, continue to Step 3.
3. Unlock the Zero Control Knob, adjust the zero control until the display indicates zero and re-lock the control.

### Background Adjustment

This procedure should be performed at least once every day the instrument is used. It is important to understand that this function does not provide a quantitative measurement of background radiation. The value indicated on the display when the **BKG** push-button is depressed is the relative change in background radiation since the last adjustment.

1. Ensure that there are no radioisotopes (especially the sample to be measured) or other radiation sources near the calibrator.
2. Press the **BKG** push-button and verify that the background level is satisfactory; if not, continue on with Step 3.
3. Unlock the Background Control Knob, adjust the background control until the display is within  $\pm 0.05\mu\text{Ci}$  (0.005 MBq) of zero and re-lock the control.

### Instrument Functioning Test (Battery Test)

1. Ensure that there are no unusual radiation sources near the instrument.
2. Press the **TEST** push-button. The display should indicate between 140 and 155 volts.

**Note:** *On the CRC<sup>®</sup>-712M, use the Chamber Selector Switch to verify the battery voltage for each chamber.*

3. Record the display reading.

The reading should be constant to within  $\pm 2$  volts and never vary more than  $\pm 5$  volts from one day to the next, under constant operating conditions. When the voltage decreases to below 140 volts the battery should be replaced.

### Contamination Test (Sample Holder)

1. Remove the sample holder from the well.
2. Perform the Background Adjustment procedure.
3. Press the **OTHER** push-button and set the Calibration Control to **030**.
4. Insert the Sample Holder (empty) into the well and note the displayed reading.
5. If the reading exceeds  $10\mu\text{Ci}$  (0.5MBq), the Sample Holder has been contaminated and should be replaced.
6. If the contamination is within allowable limits, perform the Background Adjustment (see step 2) to compensate for the activity of the Sample Holder.

**Note:** *The Chamber Well Liner should be tested similarly if contamination is suspected.*

### **CAUTION**

*Never use the calibrator without the well liner in place. Liners are inexpensive and easy to replace. A contaminated chamber is a very costly mistake. If the unit becomes contaminated remove the liner and clean the unit as stated in CHAPTER 7: CLEANING AND MAINTENANCE before operating.*

### Test with a Reference Source

About 100 $\mu$ Ci (3.7MBq) of Cs137 sealed in a plastic vial or about 50 $\mu$ g of encapsulated Ra is recommended for this test.

Always use the same Reference Source (i.e., Bench-mark Source).

1. Measure the activity of the Reference Source using the proper calibration setting and record the reading.
2. With the Reference Source in the calibrator well, press the eight preset isotope select buttons one by one and record the reading for each.
3. Press the **OTHER** push-button, set the Calibration Control to **112** and record the reading.
4. Set the Calibration Control to **990** and record the reading.
5. Similarly record the readings at all of the calibration settings of any radioisotopes, which are anticipated to be measured in the near future.

All readings should be consistent with previous readings to within  $\pm 2\%$ . If a Cs137 Source is used as a Reference, the reading will decrease by 0.2% per month.

### Quarterly Tests

The Quarterly Tests consist of:

- Daily Test
- Checking Preset Calibration
- Well Liner Contamination
- Linearity Test

### Daily Tests

The normal Daily Tests should be performed as a part of the Quarterly Tests.

### Checking Preset Calibration

Any of the eight preset calibration numbers may be checked by the following procedure:

1. Verify that the Zero and Background Adjustments are within specifications.
2. Press the isotope push-button to be checked.
3. Insert a radioisotope of substantial activity (100 $\mu$ Ci [3.7MBq] or higher) into the chamber well.
4. Record the displayed reading, including the decimal point and units.
5. Press the **OTHER** push-button.
6. Adjust the Calibration Control until the display coincides with the reading noted in Step 4.
7. Record the number appearing on the Calibration Control dial.

The number recorded in Step 7 should coincide with the calibration number assigned to the preset button used in Step 2. This can be checked by referring to the Calibration Card supplied with the unit or Appendix II of this manual.

### Well Liner Contamination

The Ionization Chamber is protected from possible contamination by a plastic liner. This liner should be checked periodically for contamination (or any time it is suspect) in a similar manner to that detailed in the Contamination Test (Sample Holder) section.

### Linearity Test

The linearity of the CRC<sup>®</sup>-712 should be checked over the entire range of activities which are reasonably anticipated to be used. This can be done by any of several methods. The three most common methods are described below.

#### Decay Method

Start by measuring the activity of a sample of Tc99m or other nuclide of reasonably short half-life. The activity of the sample should be at least as large as the maximum assayed in normal use. At regular intervals, make repeated measurements of the same sample as it decays. Continue until the activity is below the minimum assayed in normal use.

#### **CAUTION**

*Initially the activity of the Mo99 contamination in the sample will be insignificant compared to the activity of the Tc99m. However, Mo99 has a much longer half-life than Tc99m. If the test is continued down to very low levels, the activity of the Mo99 may become significant by the end of the test. If this is not taken into account, it may adversely affect the results of the test.*

#### Sleeve Method

There are several manufacturers of sets of shielding "sleeves" that may be used for performing the linearity test. When testing by this method, follow the directions that come with the set. Be sure that you calibrate the sleeves first.

#### Proportional Method

The linearity can be confirmed by measuring the activity of a sample and then checking the activity of carefully measured portions of the sample. The activity of the initial sample should be at least as large as the maximum assayed in normal use. The ratio of the measured activities should be the same as the ratio of the measured weights or volumes. The weights or volumes must be measured to a degree of accuracy much greater than the expected linearity (i.e.  $\pm 0.5\%$ )



**Annual Tests**

The Accuracy Test should be performed semi-annually (at least annually) to ensure the continued accuracy of the instrument.

**Accuracy Test**

The accuracy of the instrument should be verified using appropriate Reference Standard Sources such as Cs137, Co57 and Co60. The activity of these Standard Sources should be sufficient to obtain precise measurements at approximately those levels normally encountered.

The activity determined by the calibrator should coincide with the activity of the certified Reference Standard Source to within  $\pm 5\%$ .

Should the activity reading for Co60 and/or Co57 be confirmed to be inaccurate by more than  $\pm 5\%$ , the instrument should be repaired. Do not alter the system calibrations of the instrument unless the cause of the disagreement is found.

If the calibrator is used to determine a therapeutic dose for a patient, the accuracy of the measurement should be tested by all means possible.



## CHAPTER 6

# MEASUREMENT PROCEDURES

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## GENERAL

Instructions for the measurement of a radioisotope sample or a radiopharmaceutical dose are given in this section.

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## PRE-MEASUREMENT PROCEDURES

The Quality Assurance Daily Test needs to be performed each working day, prior to the measurement of any radioisotope sample or radiopharmaceutical dose that may be administered to a patient. The Daily Tests consist of the Zero Adjustment, the Background Adjustment, the Battery Test, the Contamination Test, and the Reference Source Test.

Refer to CHAPTER 5: QUALITY ASSURANCE AND ACCEPTANCE TESTING; SECTION: ACCEPTANCE TESTING to perform these test procedures.

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## PRESET ISOTOPE MEASUREMENT

The CRC<sup>®</sup>-712 provides eight preset radioisotope selection buttons for a quick selection of the most often used isotopes.

As the user requirements are different for each nuclear medicine facility, the procedure to re-assign these preset buttons for other radioisotopes is provided in CHAPTER 4: SYSTEM SETUP; SECTION: REASSIGNMENT OF A PRESET PUSH-BUTTON.

**Note:** *If Tc99m is to be measured, the Molyassay Procedure, starting at SECTION: MOLYASSAY PROCEDURES, must be performed first.*

To measure the activity of one of these 8 preset radioisotopes:

1. Select the appropriate isotope and range push-buttons.

**Note:** *If the activity range is not known, select the **AUTO-RANGE** push-button for the fastest measurement.*

*If numerous measurements are being made in the same activity range, select the specified range for the faster measurements.*

2. Insert the sample into the Ionization Chamber well (with well liner), by means of the plastic Sample Holder.
3. Observe that the display stabilizes and the proper units are displayed.

4. Record the activity measurement on the appropriate form or press the **PRINT** button on the front panel to obtain a printout of the measurement (printer option required).

---

## OTHER ISOTOPE MEASUREMENTS

The following procedure should be used for the other radioisotopes that do not have a preset push-button. This procedure may also be used to verify the accuracy of the preset radioisotopes.

1. Locate the calibration number for the radioisotope to be measured, from the Calibration Card that is supplied with the unit or in Appendix II of this manual and make note of it.
2. Press the **OTHER** push-button.
3. Set the Calibration Control dial to the calibration number noted in Step 1. Select the appropriate activity range.

**Note:** *If the activity range is not known, select the **AUTO-RANGE** push-button for the fastest measurement*

*If numerous measurements are being made in the same activity range, select the specified range for the faster measurements.*

4. Insert the sample to be measured into the Ionization Chamber well by means of the plastic Sample Holder (dipper).
5. Observe that the display stabilizes and that the correct units are indicated.
6. Record the activity measurement on the appropriate form or press the **PRINT** button on the front panel to obtain a printout of the measurement (printer option required).

---

## DOSE ASSAY PROCEDURE

Prior to administering a radiopharmaceutical dose to a patient, the following procedure should be performed.

1. Verify that the stock number and/or type of radiopharmaceutical agrees with what has been prescribed.
2. Determine the activity of the entire vial using the procedure in the PRESET ISOTOPE MEASUREMENT or OTHER ISOTOPE MEASUREMENTS section. Calculate the activity per unit volume. (It is assumed that the volume in the vial is known.)
3. Calculate the volume required for the prescribed radiopharmaceutical dose. If the dose is being prepared a significant time in advance of administration, the volume must be adjusted to compensate for half-life decay.
4. Withdraw the proper volume of the radiopharmaceutical into a syringe.

5. Place the filled syringe into the Ionization Chamber well and measure the activity. Verify that the measured activity corresponds to the desired radiopharmaceutical dose within the tolerance required for the particular procedure. (If necessary, adjust the amount of the radiopharmaceutical in the syringe to compensate for inaccuracies in step 2.)
6. If the syringe was prepared in advance, re-measure the activity in the syringe immediately prior to administration.
7. Ensure that the stock and/or the inventory information is updated.
8. Record the activity measurement on the appropriate form or press the **PRINT** button on the front panel to obtain a printout of the measurement (printer option required).

**CAUTION**

*NEVER ADMINISTER A RADIOPHARMACEUTICAL TO A PATIENT WITHOUT MEASURING AND CONFIRMING THE ACTIVITY IMMEDIATELY PRIOR TO ADMINISTRATION.*

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**MOLYASSAY PROCEDURES**

The following procedures are used to determine the contamination of Mo99 in a solution of Technetium and should be performed prior to any Tc99m measurement. The procedure is carried out by taking 2 measurements on the day's elution of Tc99m, one shielded and one unshielded. Four types of Molyassay Kits are available from Capintec for this procedure.

- Standard Molyassay Kit (Catalog # CRC<sup>®</sup>-2423)
- Capintec Ultra Low Exposure Molyassay Canister – CAPMAC (lead shielding)
- Capintec Ultra Low Exposure Molyassay Canister – TMAC (tungsten shielding)
- Capintec Syringe Molyassay Canister – MAC-S

All Mo99 readings must be multiplied by a correction factor (3.5 or 4.0 depending on the kit) to obtain the actual Mo99 activity measurement.

**Note:** *The maximum allowable level of Mo99 contamination in Technetium is 0.15 $\mu$ Ci of Mo99 per 1mCi of Tc99m at the time of administration. (10CFR 35.204)*

**Molyassay Procedure using the CRC<sup>®</sup>-2423 Kit**

The Standard Molyassay Kit consists of a lead (Pb) canister of the proper dimension to accept a 30-milliliter vial, and a sturdy insertion holder (dipper). The characteristics of the canister are such that the Tc99m reading is reduced to less than 10<sup>-6</sup> of the unshielded reading, while the Mo99 reading is reduced by 65%.

1. Ensure that there are no radioisotopes (especially the sample to be measured) or other radiation sources near the calibrator.

2. Insert the “Mo Assay” Canister gently into the Chamber well (without the sample in it).
3. Press the **MoASSAY** push-button and once the display has stabilized, read and record the Background (B) measurement.
4. Remove the canister, place the elution vial in it, and re-insert the canister into the Chamber well.
5. Press the **MoASSAY** button, allow the display to stabilize, then read and record the Molybdenum (M) component.
6. Subtract the Background reading (B) from the Molybdenum (M) reading and multiply the resulting number by 3.5 to obtain the Mo99 contamination in the Tc99m vial.
7. Perform normal Tc99m measurement (in the PRESET ISOTOPE MEASUREMENT section) and record activity measurement.
8. Calculate the percentage of Mo99 in the Tc99m by dividing the results of Step 6 by the measured value of Step 7 and multiplying by 100 (See Examples 1 & 2). This percentage must be less than 0.015%.

#### Example #1 (Using Curies)

Step 3 Background Reading “B” (with empty canister in well) .....-0.2  $\mu\text{Ci}$

Step 5 Mo99 reading, “M” .....+2.4  $\mu\text{Ci}$

Step 6 Mo99 Activity = 3.5 [M-B]  
 = 3.5 [+2.4 - (-0.2)]  
 = 3.5 [+2.6]

Mo99 Activity = 9.1  $\mu\text{Ci}$ \*

Step 7 Tc99m measurement..... 100 mCi

Step 8 % of Mo99 =  $\frac{9 \mu\text{Ci}}{100 \text{ mCi}} \times 100 = \frac{9 \times 10^{-6}}{100 \times 10^{-3}} \times 100$

Step 9 Mo99 Contamination = ..... 0.009%

#### Example #2 (Using Becquerels)

Step 3 Background reading “B” (with empty canister in well) .....+0.02 MBq

Step 4 Mo99 reading, “M” .....+0.28 MBq

Step 6 Mo99 Activity = 3.5 [M-B]  
 = 3.5 [+0.28 - (0.02)]  
 = 3.5 [0.26]

Mo99 Activity = 0.91 MBq\*

Step 7 Tc99m measurement..... 100 GBq

$$\text{Step 8} \quad \% \text{ of Mo99} = \frac{9 \text{ MBq}}{100 \text{ GBq}} \times 100 = \frac{9 \times 10^{+6}}{100 \times 10^{+9}} \times 100$$

Step 9 Mo99 Contamination =.....0.009%

\*Leakage radiation from Tc99m is reduced to less than .0001% of the original value when the Tc99m vial is inserted into the Molyassay Canister. The effect from the leakage radiation on the molyassay measurement is up to .0005% of the Tc99m activity measured; e.g., the effect of 100mCi of Tc99m on the Mo99 contamination measurement in Example #1 will be less than 0.5µCi and the effect from 100GBq of Tc99m in Example #2 will be less than 0.05MBq.

### **Molyassay Procedure using the Capintec Molyassay Canister (CAPMAC) or the Tungsten Molyassay Canister (T-MAC)**

The CAPMAC and the T-MAC allows the user to “milk” the generator and to assay both the Mo99 breakthrough and the Tc99m without ever being exposed to an unshielded vial. Because the CAPMAC has a thicker wall than the earlier CRC<sup>®</sup>-2423, the Tc99m reading is reduced to less than one millionth of the unshielded reading. To obtain the Molybdenum contamination, the Molybdenum-99 reading with the CAPMAC must be multiplied by 4 rather than 3.5. To obtain the Molybdenum contamination, the Molybdenum-99 reading with the T-MAC must be multiplied by 3.5.

The maximum allowable level of Mo99 contamination in Technetium is 0.15µCi of Mo99 per 1mCi of Tc99 at the time of administration. (10CFR 35.204)

1. Ensure that there are no radioisotopes (especially the sample to be measured) or other radiation sources near the calibrator.
2. Gently place the complete CAPMAC assembly into the dose calibrator Ionization Chamber well. At this time there should be no sample in the container.
3. Press the **MoASSAY** push-button and once the display has stabilized, read and record the background, (B), measurement.
4. Remove the complete CAPMAC assembly from the well by lifting with the handle.
5. Remove the canister from the holder.
  - a. Place the lever in the lower vertical position (See Figure 6-1b).
  - b. While holding the handle, place the lever in the lower raised vertical position (See Figure 6-1c).
  - c. Slide the canister out of the canister holder. In order to do this it may be necessary to rotate the holder.
6. Remove the canister base (large yellow plastic piece) by holding it with one hand while turning the canister counter-clockwise. Then set the canister aside.
7. Place the eluate collection vial into the vial holder of the canister base.

**CAUTION**

*The vial must be of the manufacturer and size indicated on the vial holder.*

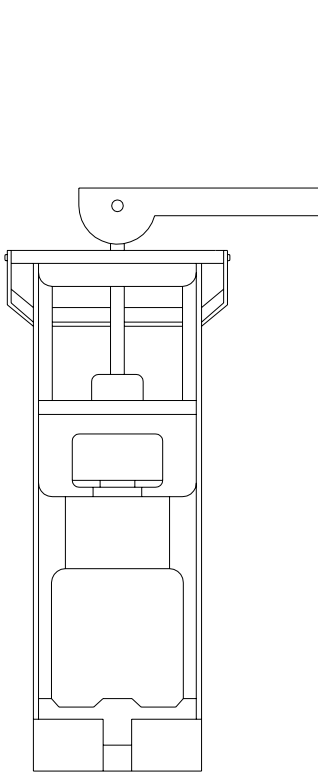


Figure 6-1a

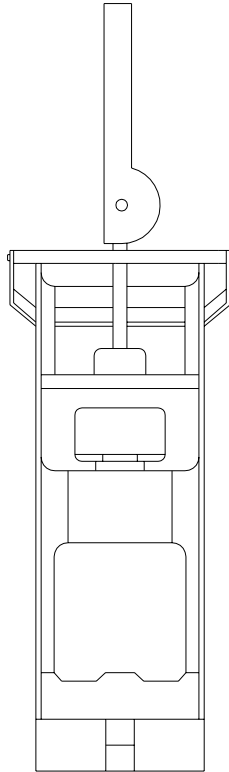


Figure 6-1b

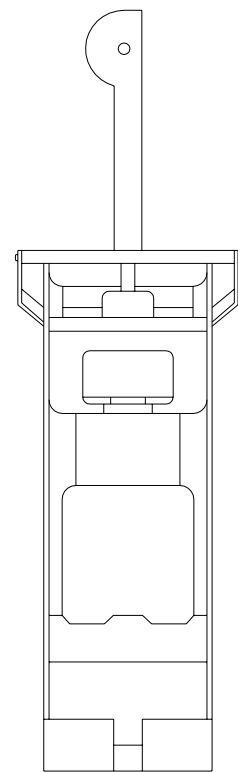


Figure 6-1c

8. Slide the canister over the vial and lock it to the canister base by turning it clockwise.
9. Remove the canister cap (small yellow plastic piece) and set it aside.
10. Use the CAPMAC to elute the generator as per the generator manufacturer's instructions.
11. When the elution is complete, remove the canister from the generator and replace the canister cap immediately.
12. Slide the canister back into the canister holder.
13. Lift the lever and gently lower it to the horizontal position (See Figure 6-1a).
14. Press down on the lever until the canister is snugly seated in the cup.
15. Lift the complete assembly by the handle, and slowly lower it into the well of your dose calibrator.

**CAUTION**

*Dropping the assembly into the well may cause permanent damage to the Ionization Chamber.*



16. Press the **MoASSAY** push-button, allow the display to stabilize, then read and record the Molybdenum (M) component.
17. Subtract the Background reading, (B), from the Molybdenum (M) reading and:
  - a. For CAPMAC – multiply the resulting number by **4.0** to obtain the Molybdenum-99 contamination in the Technetium vial.
  - b. For T-MAC – multiply the resulting number by **3.5** to obtain the Molybdenum-99 contamination in the Technetium vial.
18. Perform the Technetium measurement:
  - a. For CAPMAC – Select the **OTHER** push-button and set the Calibration Control to **042** and record activity measurement.
  - b. For T-MAC – Select the **OTHER** push-button and set the Calibration Control to **040** and record activity measurement.
19. Calculate the percentage of Molybdenum in the Technetium by dividing the results of Step 17 by the measured value of Step 18 and multiplying by 100. This percentage must be less than 0.15%.
20. Close the canister by lowering the lever to the horizontal position. (See Figure 6-1a).
21. Lock the canister to the base by holding the handle, pressing down and rotating the lever clockwise until it stops.
22. Remove the complete assembly from the well and remove the canister from the holder as described in Steps 4 and 5.
23. Be sure to reset the Background Adjustment to use the dose calibrator without the canister.

**Note:** *Tc99m measurements without the CAPMAC canister are made by using the Tc99m push-button or by using the **OTHER** push-button and setting the Calibration control for **080**.*

### **Molyassay Procedure using the Capintec Syringe Molyassay Canister (MAC-S)**

The MAC-S Assay Kit makes it easy to verify that Molybdenum-99 contamination in an individual Technetium dose is within N.R.C. specified limits. To perform the Molyassay using the MAC-S kit, follow these steps.

1. Ensure that there are no radioisotopes (especially the sample to be measured) or other radiation sources near the calibrator.
2. Gently place the MAC-S canister into the dose calibrator Ionization Chamber well using the wire holder. At this time there should be no sample in the container.
3. Press the **MoASSAY** push-button and once the display has stabilized, read and record the background, (B), measurement.
4. Remove the canister, place the syringe containing the Technetium dose in it, and re-insert the canister into the chamber well.

5. Press the **MoASSAY** push-button, allow the display to stabilize, then read and record the Molybdenum (M) component.
6. Subtract the Background reading, (B), from the Molybdenum (M) reading and multiply the resulting number by **4.0** to obtain the Molybdenum contamination in the syringe.
7. Perform the normal Technetium measurement as described in the PRESET ISOTOPE MEASUREMENT section and record the activity measurement.
8. Calculate the percentage of Molybdenum in the Technetium by dividing the results of Step 6 by the measured value of Step 7 and multiplying by 100. This percentage must be less than 0.15%.

---

### PRINTING A RECORD OF THE MEASUREMENT

When an optional printer is connected to the CRC<sup>®</sup>-712 readout, a printout of any current measurement may be obtained by pressing the **PRINT** button on the front panel of the readout unit.

## CHAPTER 7

# CLEANING AND MAINTENANCE

---

**GENERAL**

This chapter provides the information necessary for the user to perform the basic maintenance of instrument cleaning, fuse replacement, and general preventative maintenance. There are no internal adjustments or calibration settings that may be done by the user within the conditions of the warranty.

***REFER ALL SERVICING TO A QUALIFIED SERVICE REPRESENTATIVE !***

It is recommended that periodic (every five years) re-calibration of the CRC<sup>®</sup>-712 be performed by Capintec's Authorized Service Center to guarantee the instrument's high reliability is maintained. Contact Capintec's Authorized Service Center in Pittsburgh for servicing or re-calibration at 1-800-227-6832.

---

**CLEANING INSTRUCTIONS****WARNING !**

***TO AVOID ELECTRICAL SHOCK OR DAMAGING OF THE CRC<sup>®</sup>-712, NEVER GET WATER OR LIQUIDS INSIDE THE CHAMBER OR THE READOUT ENCLOSURE.***

***DO NOT USE AN AEROSOL DISPENSER TO SPRAY THE EQUIPMENT WITH ANY CLEANING SOLUTION OR LIQUID.***

***TO AVOID DAMAGING THE CASE OR DISPLAY SCREEN, DO NOT USE AROMATIC HYDROCARBONS, CHLORINATED SOLVENTS, OR METHANOL-BASED CLEANING SOLUTIONS.***

If the CRC<sup>®</sup>-712 Readout or Chamber requires cleaning, wipe down with a damp cloth; do not use solvents or aerosol cleaners.

For the printer (if included), refer to the printer owner's manual for proper cleaning procedures.

---

## PREVENTATIVE MAINTENANCE

The Quality Assurance Tests described in CHAPTER 5: QUALITY ASSURANCE & ACCEPTANCE TESTING should be performed periodically as stated.

Tests must be performed in an environment where the temperature is stable within a range of +50°F to +85°F (+10°C to +30°C) and the maximum relative humidity is 90% non-condensing. The unit should be powered-up for at least one-half hour prior to performing any measurements. No other precautions need to be observed.

### **CAUTION**

*If these environmental requirements are not followed,  
the instrument may display erroneous readings.*

If the unit fails to pass any of the tests, the user **should not** attempt to perform any adjustments to the system. In this event, please contact Capintec for further assistance.

#### **The Quality Assurance tests should be immediately performed if:**

- The equipment has been subjected to extreme physical stress,
- Liquids enter the readout unit, and/or chamber, or
- Any cable shows signs of damage

---

## SERVICING

The system is covered by a one year limited warranty, under normal conditions of use.

Other than the Readout Unit fuses (see LINE VOLTAGE SELECTION/FUSE REPLACEMENT in this chapter), there are no user serviceable parts contained in the system.

Every five years, the system should be returned to Capintec's Authorized Service Center for a complete verification.

CAPINTEC, Inc.  
620 Alpha Drive  
Pittsburgh, PA 15238  
Phone (412) 963-1988, 1-800-227-6832  
Fax (412) 963-0610

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## LINE VOLTAGE SELECTION/FUSE REPLACEMENT

### **Readout Fuses**

### **CAUTION**

*For continued protection, replace only with  
same type and rating of fuse(s)*

The CRC<sup>®</sup>-712 can be set to operate from either a nominal 115 volt or a nominal 230 volt AC power line. To check or change the setting: (refer to Figure 7-1)

1. Turn off the CRC<sup>®</sup>-712 power switch and unplug the line cord from the power entry module.
2. Slide the clear plastic door to the left.
3. Pull the FUSE PULL lever and remove the fuse.
4. The number which is visible is the present setting.
5. To change the setting, use a small pair of pliers or a wire bent into a hook and remove the card. Rotate the card so that the desired voltage will be readable, and push the card back into place.
6. Install a fuse with the type and rating that is specified for the selected line voltage and slide the clear plastic door to the right.
  - a. For the 115 volt power line, use a 1/4 Amp slow-blow type fuse.
  - b. For the 230 volt power line, use a 1/8 Amp slow-blow type fuse.
7. Install a power cord that is specified for the selected line voltage.
  - a. For the 115 volt power line, use a detachable power cord with a NEMA type 5-15R 3 prong plug similar to Belden 17250.
  - b. For the 230 volt power line, use a detachable power cord with a NEMA type 6-15R 3 prong plug similar to Belden 17566.
8. Verify the CRC<sup>®</sup>-712 System is functioning correctly by performing the Daily Test as specified in CHAPTER 5: QUALITY ASSURANCE & ACCEPTANCE TESTING.

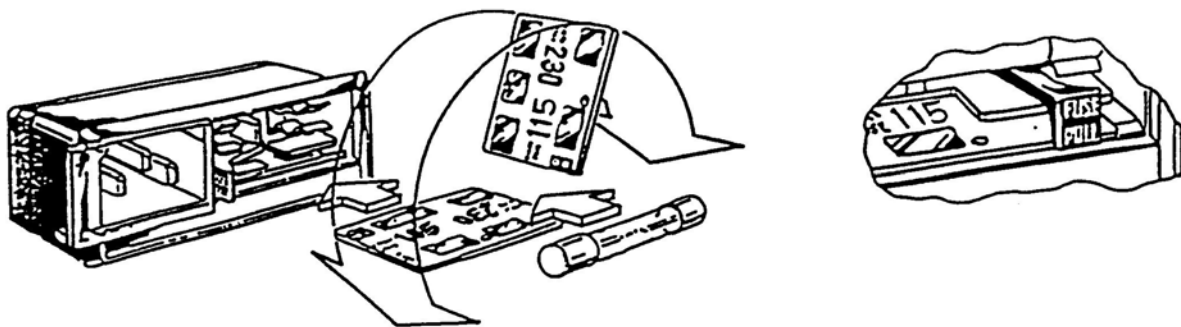


Figure 7-1

### Printer Fuse

The printer fuse is not accessible from the outside of the printer case and must be replaced by a qualified service representative.

---

## **TROUBLESHOOTING**

Some problems may be very easy to diagnose and correct in the field with little or no equipment. If a problem should occur, check here before you call for service. You may be able to save a considerable amount of time and money.

### **Nothing appears on the display**

- Make sure calibrator is plugged into a live outlet and is turned on.
- Check fuse and replace if necessary. See: LINE VOLTAGE SELECTION/FUSE REPLACEMENT.

### **High background indication**

- Chamber Well, liner, or dipper may have become contaminated. See: CHAPTER 5: QUALITY ASSURANCE & ACCEPTANCE TESTING, SECTION: CONTAMINATION TEST.
- Background may actually be high. Check by removing the dipper and placing a lead sheet over the top of the well.

### **Indication of significant negative activity**

- Zero setting or Background level may have changed. Perform the Daily Test. See: CHAPTER 5: QUALITY ASSURANCE & ACCEPTANCE TESTING.

### **Printer will not respond**

- Make sure printer is plugged into a live outlet, turned on, and “selected”.
- Make sure that either paper or a ticket is in the paper path.

---

## ACCESSORIES AND REPLACEMENT PARTS

The following accessories and replacement parts are available from Capintec. Call Capintec's Authorized Service Center at 1-800-227-6832 for answers to your questions or to place an order.

- CAPMAC Moly Assay Kit..Lead shielding...(specify generator) .....CALL
- T-MAC Moly Assay kit...Tungsten shielding...(specify generator).....CALL
- Dose Calibrator Reference Sources .....CALL
- Shielded products for PET .....CALL
- Standard Moly Assay Kit .....5130-0006
- CAP-MAC-S Moly Assay Canister for syringes .....5130-2046
- Calicheck Linearity Test Kit .....5120-2144
- Ionization Chamber Well Inserts (liners).....7300-2004
- Plastic Sample Holders (dippers) .....7300-2005
- Environmental Shield.....7300-2450
- Flush Mount Mounting Flange .....7310-2307
- Shielded Platform with 2mm shielded glass .....5150-3010
- Shielded Platform with 4mm shielded glass .....5150-3011
- Dosilift™ remote lowering/raising of syringes or vials .....5120-2175
- Okidata 320 with Serial Board and cable .....5110-1150
- Okidata 184 with Serial Board and cable .....5430-0017
- Epson Roll Printer and cable. ....5430-0058
- Printer Ribbons .....CALL
- Additional copies of Owner's Manual .....9250-0033
- Replacement 150 volt lithium battery .....0500-2019

**Note:** *Circuit diagrams, component parts lists, descriptions and calibration instructions are available to appropriately qualified personnel.*

**SHIPPING**

If for any reason the CRC®-712 must be returned to Capintec, the shipping carton must contain the following or equivalent labeling as shown in Figure 7-2 and Figure 7-3. Label stipulating the maximum environmental conditions for safe storage and shipment.

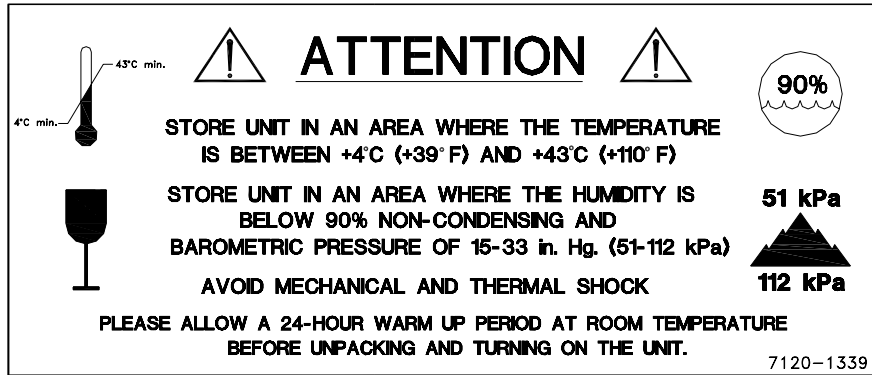


Figure 7-2



Figure 7-3

In order to ship this product, all appropriate Department of Transportation (DOT) and, if shipped by air, the International Aviation and Transportation Administration (IATA) requirements for the shipment of the pressurized (12 Atmosphere) Ionization Chamber Detector must be met.



## APPENDIX I

# PRINCIPLE OF THE CALIBRATOR

---

## GENERAL

The definition of activity, the basic principle of the calibrator, and the detailed discussion on the calibration are presented in this section.

---

## DEFINITION OF ACTIVITY

### ACTIVITY

Activity is defined as:

The activity,  $A$ , of a quantity of a radioactive nuclide is the quotient of  $dN$  by  $dt$ , where  $dN$  is the number of spontaneous nuclear transformations which occur in this quantity in time interval  $dt$ .

$$A = \frac{dN}{dt}$$

The special unit of activity is Curie (Ci):

$$1 \text{ Ci} = 3.7 \times 10^{10} \text{ s}^{-1} \text{ (exactly)}$$

**Note:** The term "nuclear transformation" is meant to designate a change of nuclide of an isomeric transition. (ICRU REPORT 19, 1971)

The SI (International System of Units) unit for activity is the reciprocal second,  $\text{s}^{-1}$ , and is named the Becquerel (Bq), i.e.;

$$1 \text{ Bq} = 1 \text{ Nuclear Transformation per second}$$

$$1 \text{ Ci} = 3.7 \times 10^{10} \text{ Bq}$$

## Types of Transformations

### $\alpha$ -decay

The nucleus emits a helium nucleus ( $\alpha$ -particle).

### Electron Capture ( $\epsilon$ -decay)

The nucleus captures one of its own orbital electrons, usually from the K shell, and a neutrino is emitted.

**$\beta^-$  Decay**

The nucleus emits an electron ( $\beta^-$  particle), and a neutrino.

 **$\beta^+$  decay**

The nucleus emits a positron ( $\beta^+$  particle) and a neutrino.

**Nuclear Transition**

A photon (electromagnetic radiation,  $\gamma$ -decay), electron (Internal Conversion Electron Emission, CE) or electron-positron pair (Internal-pair emission,  $e_{\pm}$ ) is emitted by a nucleus in a transition from a higher to lower energy state.

No nuclear transformation occurs if there is no change in the atomic number or the mass number. The de-excitation of a nucleus in its unstable state (metastable state) is, however, included in the definition of activity.

---

**MEASUREMENT OF ACTIVITY**

A Nuclear Transformation is always associated with one or more of the following types of radiation:

$\alpha$ ,  $\beta^+$ ,  $\beta^-$  and  $\gamma$  Photons

We can, therefore, measure activity by detecting one or more of the above radiations.

 **$\alpha$ -Particle Radiation**

The most energetic  $\alpha$ -particle emitted by a radionuclide has an energy of less than 10MeV, which corresponds to a range of about 10mg/cm<sup>2</sup> (8cm in air). Because of its short range, an  $\alpha$ -particle from a radionuclide cannot penetrate to the Ionization Chamber's sensitive volume and therefore, cannot be detected.

All  $\alpha$ -decays, however, are accompanied by photon radiation as the daughter nucleus decays to its ground state. The activity of a nuclide that decays through  $\alpha$  radiation can therefore, be measured by detecting the associated photon radiation.

 **$\beta^+$  Radiation**

$\beta^+$  particle (positron) emitted from a nucleus comes to rest in the media by losing its kinetic energy mainly by direct ionization processes and then annihilates with an electron to produce two photons of 511keV each. These photons are easily detected by the ionization chamber. De-excitation photons are also associated with  $\beta^+$  decay.

### **$\beta^-$ Radiation**

The ejected electron loses kinetic energy in matter mainly by direct ionization.

The range of most emitted  $\beta$ 's is very short. It should be noted that in  $\beta^+$  and  $\beta^-$  emission, the emitted electron or positron has a continuous energy spectrum, which ranges from  $E_{\max}$  to zero, where  $E_{\max}$  is the maximum transition energy.  $\beta$ -rays (with the exception of a small portion of very high energy  $\beta$ 's) will be stopped in the sample, in the chamber liner, and in the chamber wall.

As the electron decelerates, it also produces continuous low energy photon emission called Bremsstrahlung (stopping or braking radiation).

Many radionuclides that decay by  $\beta$  emission also emit de-excitation photons (x-rays,  $\gamma$ -rays), which can be detected by the ionization chamber.

### **Electron Capture**

The actual electron capture process cannot be detected since the electron is not emitted but is captured by the nucleus. The capture of the orbital electron, however, leaves a vacancy in the atomic orbital shell, resulting in x-rays as the atom de-excites.

The energy of K x-ray is approximately

$$E_k \cong \frac{Z^2}{100} \text{ keV}$$

where Z is the atomic number of the daughter nucleus.

$\gamma$ -rays are also often given off as the daughter nucleus de-excites.

### **Photon Radiation**

Photon radiation is associated with most nuclear transformations. A high-energy photon interacts with matter very weakly. Photon intensity is therefore, not altered substantially by the surrounding media, i.e., measurement of activity can be accomplished with a minimum of disturbance from the sample configuration.

As can be seen from the above, in all cases we are detecting photons. We will therefore, discuss photons and their interactions with matter in detail.

---

## **PHOTONS**

Photon is the general term for a quantum of radiation. Photons are classified according to their method of production.

### **$\gamma$ -Rays**

Photons resulting from nuclear transitions, nuclear reaction or annihilation of particles (e.g., electron-positron annihilation) are called Gamma-rays ( $\gamma$ -rays). Radioisotope sources (radionuclides) are the most common means of  $\gamma$ -ray production. Radioisotope  $\gamma$ -sources emit photons of one or more discrete energies.

### **X-Rays**

X-rays are associated with the deceleration of electrons or with orbital electron transitions in atoms.

The radiation from a  $\gamma$ -source is often accompanied by characteristic x-rays from transitions of the orbital electrons in the daughter atom.

### **Bremsstrahlung**

When very fast electrons are brought to rest in a medium (or pass through media) a continuous low energy photon spectrum occurs. This is called Bremsstrahlung ("stopping or braking radiation").

The intensity and the energy spectrum of Bremsstrahlung are highly dependent upon the source configuration and media surrounding the sample. (See Appendix of this manual for more detailed discussion on Bremsstrahlung.)

In this manual, the term photon will be used when the method of production of the radiation has no bearing on the discussion.

### **Interactions of Photons with Matter**

There are three mechanisms by which photons can interact with matter and, thus, deposit their energy. These mechanisms are: Photoelectric effect, Compton effect, and pair production. The energy of the photon determines which process (or processes) is possible.

#### **Photoelectric Effect**

The photoelectric effect is an interaction between a photon and an electron that is bound to an atom. In the photoelectric process, the photon is absorbed by the atom and a bound electron is ejected. The kinetic energy of the ejected electron is equal to the photon energy minus the binding energy of the electron. The binding energy of an electron is the energy that must be supplied in order to remove the electron from the atom.

In nuclear medicine, we are interested in photon energies of 20keV or greater. At these energies, all the electrons in the materials used for the chambers are able to participate in the photoelectric process. The photoelectric effect is the most important process at low energies. However, for photon energies much greater than electron binding energies, the processes described below become more important and the

number of photoelectric interactions occurring becomes small. At a given energy, the number of photoelectric interactions per unit mass varies as the 4<sup>th</sup> power of the atomic number and is inversely proportional to the atomic weight of the medium ( $Z^4/A$ ).

### Compton Effect

The Compton Effect is a collision between a photon and an electron that can be considered unbound. An electron can be considered to be unbound (or “free”) if the energy of the incident photon is much greater than the binding energy of the electron. The kinetic energy of the scattered electron is not constant, but is a function of the angle through which it is scattered. The scattered photon must interact again in order to impart all of its energy to the medium.

The Compton Effect is the dominant process for photon energies from 100keV to about 10MeV in the region of the atomic numbers for detector materials. At 100keV, the maximum kinetic energy of the scattered electron is about 30% of that of the incident photon; at 1MeV, it is about 80%, and at 10MeV, it is about 98%. The number of Compton interactions per unit mass varies directly as the atomic number and inversely as the atomic weight of the medium ( $Z/A$ ).

### Pair Production

The process of pair production is difficult to comprehend because it is strictly a relativistic quantum mechanical effect. What is observed to take place is that in the presence of the electric field of a nucleus, the incident photon disappears and an electron and a positron appear. (A positron is a particle with the same properties as an electron, except that it has a positive charge.)

In order to produce an electron-positron pair, the incident photon must have an energy of at least twice the mass of an electron, i.e., 1.022MeV. This process dominates for very high energies, that is, above about 10MeV. The number of pair production interactions per unit mass is proportional to the square of the atomic number and inversely proportional to the atomic weight of the medium ( $Z^2/A$ ).

---

## IONIZATION CHAMBER MEASURING PROCESS

An ionization chamber consists of two or more electrodes. The electrodes confine a volume of gas and collect the charge (ions) produced by radiation within the volume. Thus, ionization chambers can be used to measure radiation fields if the relationship between the radiation field and the charge produced is known.

The radiation enters the chamber through the chamber wall and interacts with the gas in the chamber or with the chamber wall. It must be pointed out that photons cannot produce ionization directly, but must first interact with the chamber material (gas and wall) producing electrons. That is, through a series of interactions, the photon transfers its energy to one or more electrons.

The electron is slowed down through collisions with the chamber gas (argon). The collisions knock electrons off the molecules producing positive ions (this is the ionization process).

The collection voltage across the chamber sets up an electric field. The positive ions will drift towards the negative electrode and the electron (and negative ions if they are formed) will drift towards the positive electrode, thus producing a current. The electronic circuitry then measures either the current or the total charge produced during the period of interest.

The number of ions produced in the chamber is directly related to the energy deposited in the chamber by the radiation.

---

## DETERMINING CALIBRATION SETTING NUMBERS

A method of determining a calibration setting number is described in this section.<sup>1</sup>

### RESPONSE and Sensitivity

It is very convenient to express the response of the detector to a radioisotope, A, relative to that of a standard reference material, e.g. Co60.

$$R_A \equiv \frac{\left( \frac{\text{Detector Output due to Sample A}}{\text{Activity of Sample A}} \right)}{\left( \frac{\text{Detector Output due to SRM Co60}}{\text{Certified Activity of SRM Co60}} \right)} \quad (1)$$

The sensitivity of the detector for a photon of energy  $E_i$  is defined as:

$$S_i \equiv \frac{\text{Detector Output due to } 3.7 \times 10^{10} \text{ Photons of } E_i}{\text{Detector Output due to one Curie of Co60}} \quad (2)$$

The detector response and the sensitivity have the following relation:

$$R_i \equiv \sum_i I_i S_i \quad (3)$$

Where  $I_i$  is the intensity of the photon whose energy is  $E_i$ .

The procedure is to measure the response of the detector to all the available primary standard samples and to establish the sensitivity of the detector as a function of photon energy so as to satisfy equation (3) for all standards.

---

<sup>1</sup> See Suzuki, A., Suzuki M.N., and Weis A.M.: Analysis of a Radioisotope Calibrator; Journal of Nuclear Medicine Technology, Dec. 1976 for more detailed discussions.

Once the sensitivity curve has been determined, the response of the detector to any radioisotope may be calculated using equation (3), provided that the decay data are known.

The sensitivity curve for a CRC<sup>®</sup> Ionization Chamber is given in Figure A1-1.

The figure depicts the sensitivity of the ionization chamber as a function of photon energy up to 1.9MeV. Above a photon energy of 200keV, the ionization in the chamber is mainly due to electrons resulting from Compton scattering of photons by the filling gas (argon) and the chamber walls (aluminum).

The peak in the low-energy region of the sensitivity curve is due to the rapid increase in photoelectric effect as photon energy decreases and to the attenuation of low energy photons by the sample holder, the chamber liner and the chamber walls, as well as the absorption of photons in the sample material and its container.

Although a significant fraction of photons with energies below 50keV are stopped in the chamber wall, some photons could enter the sensitive volume of the chamber and could, therefore, contribute to the activity measurement. All photons with energies below about 13keV are stopped before they reach the sensitive volume of the chamber and, therefore, these photons do not contribute to the activity measurement.

### Calibration Setting Numbers

The relationship between the response of the detector and the gain setting (relative to that for Co60, in order for the instrument to give a direct reading of the activity) is given by:

$$G_A \equiv \frac{1}{R_A} \quad (4)$$

The calibration setting number is linearly related to the chamber response.

All the calibrators are calibrated with certified Cobalt 60 and Cobalt 57 standard source.

A calibration setting number of 990 was assigned to Co60 and 112 was chosen for Co57.

The calibration setting number of CRC<sup>®</sup> Calibrator for radioisotope A,  $N_A$ , is given by:

$$N_A = \left( R_A - \left( 1 - \frac{(R_{Co60} - R_{Co57})}{(N_{Co60} - N_{Co57})} * N_{Co60} \right) \right) * \frac{(N_{Co60} - N_{Co57})}{(R_{Co60} - R_{Co57})} \quad (5)$$

Entering numerical values:

$$\begin{aligned}
 N_{\text{Co60}} &= 990 & N_{\text{Co57}} &= 112 \\
 R_{\text{Co60}} &= 1.000 & R_{\text{Co57}} &= 0.189 \pm 2\% \\
 \text{one obtains : } & N_A &= 1076(R_A - 0.080)
 \end{aligned}
 \tag{6}$$

The accuracy of the sensitivity curve and the calibration number determination was tested by calculating calibration numbers for all the radioisotope standards used for the studies of the sensitivity. The agreement between the calculated and the observed responses were all within  $\pm 3\%$ .

The accuracy of the chamber response calculation for a particular radioisotope, hence the accuracy which can be attained by using a calculated Calibration Setting Number depends not only on the accuracy of the available primary standards used to determine Figure A1-1, on the nuclear data, on the variation in the chamber sensitivity and electrometer gain setting, but also on the sample configuration due to low energy photon absorption.

The Calibration Setting Numbers for pure and equilibrium state radioisotopes for the CRC<sup>®</sup> calibrators are listed in Appendix II of this manual. Appendix III contains tables of multiplication factors for obtaining the activity of a parent nuclide when it is not in equilibrium with the daughter nuclide. A general equation for this situation is also given in that appendix.

Since the determination of the Calibration Numbers and the calibrations (normalization) of the instrument are performed using standard reference materials issued by the NIST and/or the LMR, the Calibration Numbers for radioisotopes are given for sample configuration similar to those issued by the NIST.

All of the NIST standards, with the exception of Xe133, were of the liquid solution form. Approximately 5g of radioactive liquid were sealed in borosilicate glass ampoules having a diameter of about 17mm, a length of 40mm, and a wall thickness of 0.6mm. The Xe133 standard was sealed together with inactive xenon gas in a borosilicate glass ampoule having a volume of about 5ml, a length of 45mm, a diameter of 15mm, and a wall thickness of 1.3mm.

## Detailed Discussions

### Effects of the Integral Shield

The advantage of the shield is the reduction of radiation exposure to the personnel handling the radioisotopes, as well as reduction of the background effects on the activity measurements.

It is important to note, however, that if a shield is placed around or near a calibrator, the sensitivity of the ionization chamber is enhanced due to backscattering of photons by the shielding. Above about 250keV, the scattering of photons is mainly forward and at the low energy region, attenuation of photons by the outer wall of the chamber becomes significant. For a CRC<sup>®</sup> calibrator the backscattering effects are more significant for photons of energies between 70keV and 250keV than photons in other energy regions.



### Effects of the Container

The radioactive standard materials in the ampoules now being provided by NIST are a good approximation to an assay of a radiopharmaceutical in a plastic syringe or in a glass syringe (a wall thickness of about 1.2mm), even for radioisotopes that decay with a significant abundance of low-energy photons.

The user should select, whenever possible, a standardized procedure, volume, and container for all radioactivity measurements. The plastic syringe is convenient since it represents the delivery vehicle to the patient in most clinical situations.

Significant errors will occur in some instances, e.g., if the radioisotope is assayed in an appreciably different material and/or wall thickness than that of the standards.

The ampoules of recently available standards from NIST are uniform. Plastic syringes also have a rather uniform wall thickness and absorption is low. However, a random sampling of 5, 10, 25, 50 and 125ml size multi-injection dose vials from several sources indicated that the wall thickness varied randomly from 1 to 3mm quite independently of the volume of glass vial.

The assay of radioisotopes having a significant abundance of low-energy gamma-, x-, and/or high-energy beta-ray radiation may be affected by changes in the sample configuration used to assay the radio-pharmaceutical if the samples are severely different from the standard source. In such cases, an independent check or determination of a calibration appropriate to a user's needs is advised. Fortunately, most radioisotopes can be accurately assayed independently of the sample size.

The radioisotopes most sensitive to source configuration and type of container are I-125 and Xe-133. Other radioisotopes that fall into this category are I-123, Y-169, Tl-201, and other radioisotopes that decay with significant low-energy photon emission. It is not unusual to have a required correction factor of 2 if I-125 is measured in a glass vial.

### Effects of Impurities

An Ionization chamber itself does not have intrinsic energy- discrimination capability. The presence of radioisotope impurities will affect the reading of the instrument unless the effect of impurities is eliminated by photon filtration as is done with Mo99 breakthrough in Tc99m. However, the presence of low-level radionuclide impurity does not negate the usefulness of a radioisotope calibrator, if the user is aware of its presence and has an independently determined calibration including photons arising from the impurities.

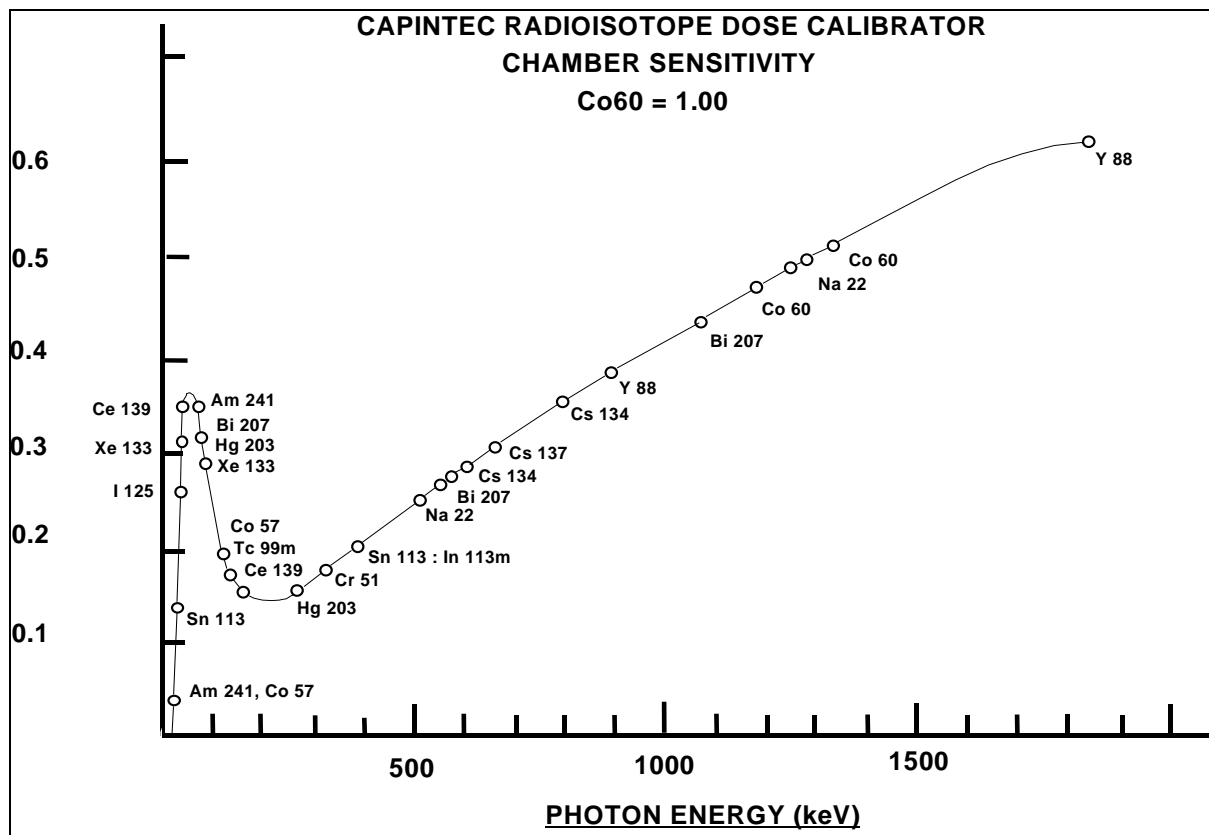


Figure A1-1

## APPENDIX II

# TABLE OF CALIBRATION SETTING NUMBERS

## CALIBRATION SETTING NUMBERS

The Calibration Setting Numbers in Table I are applicable to the Capintec Radioisotope Calibrator only with the external shield that was supplied with the instrument.

### **CAUTION!**

*Be sure that the shielding cylinder is always in position when measurements are made.*

If the Calibration Setting Number is followed by a multiplication sign “×” or a division sign “÷” the Calibration Potentiometer Setting must be multiplied or divided by the number following the sign.

If the sample contains radioactive impurities, the meter indication will always be higher than the actual activity of the principal isotope. It will not, however, be the total activity of the principal isotope and the impurities.

If a Radium Needle is measured, the reading will be lower than the true activity in the needle due to the shielding effects (filtration) of the needle. To estimate the true activity in a needle, increase the reading obtained with a calibration number for Ra226 (778) by 2% for each 0.1mm of platinum wall thickness. For example, add 10% to the reading for a 0.5mm wall platinum needle and add 20% to the reading for a 1.0mm wall platinum needle to estimate the true Radium activity.

## ABBREVIATIONS USED IN TABLE I

<u>Abbreviation</u>	<u>Meaning</u>	<u>Abbreviation</u>	<u>Meaning</u>
eqb.	equilibrium	D	days
S	seconds	Y	years
H	hours	E	exponential, i.e.,
M	minutes		$3E5 = 3 \times 10^5$

## UNCERTAINTY DUE TO SYRINGE CORRECTION

The Calibration Setting Numbers are given for approximately 5 grams of radioactive solution in a standard source ampoule made of about 0.6mm thick borosilicate glass. The standard radioactive source in the ampoule is, however, a good approximation for a radiopharmaceutical in a plastic syringe or a glass syringe (wall thickness about 1.2mm) for most radioisotopes.

In general, the attenuation of radiation by a plastic syringe is less than for the standard ampoule, while for most glass syringes, the attenuation will be greater than for the standard ampoule.

The anticipated syringe corrections are listed on the table under the column "Uncertainty Due to Syringe Correction". For example, the required correction for I125 activity is estimated to be about  $\pm 25\%$ . This means that you should add 25% to the meter reading if the I125 is in a glass syringe or subtract 25% if it is in a plastic syringe.

Since the attenuation of low energy radiation is very dependent upon the material of the container, the value given in the syringe correction column should be used mainly as a guide giving relative magnitude.

If a measurement of activity in a glass vial is anticipated, the container correction for low energy isotopes will be substantial. It could be about 3 to 5 times that for a syringe.

If no value is given in this column, the correction is not significant, except for a container differing greatly from the standard ampoule (e.g. very thick glass container, vial made of glass which contains lead, etc.).

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## UNCERTAINTY DUE TO PUBLISHED DATA

This is the uncertainty on the value of the activity. From calibration numbers calculated from decay data, the uncertainty given is calculated using only the reported errors on the intensity of the  $\gamma$  and/or x-rays. For calibration numbers measured from NBS standard reference materials (known as SRM's), the uncertainty given is the reported uncertainty on the activity of the SRM. For these numbers, the reference is given as NBS (or LMR - Laboratoire de Metrologie de la Radioactivite - France), and year of source.

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## HALF-LIFE

The number before the letter is the value of the half-life. The number following the letter is the reported uncertainty on the half-life.

Examples:

12.34	D1	means	12.34 days	$\pm 0.01$ days
12.34	D11	means	12.34 days	$\pm 0.11$ days
12.340	D1	means	12.340 days	$\pm 0.001$ days
1.234	D1	means	1.234 days	$\pm 0.001$ days

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**REFERENCES**

This is the source of the data from which the calibration number was calculated. NBS or LMR means that the calibration number was obtained by measuring a standard reference material (SRM).

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TABLE I

CAUTION: The calibration numbers given in this table are based upon the NIST SRM geometry (5ml of solution in glass ampoule with 0.6mm wall thickness). Listed numbers should provide an accuracy of  $\pm 5\%$  when compared to a NIST SRM. Different source geometries (e.g. capsules, seeds, ribbons) may require geometry correction factors or different calibration numbers. However, no warranty of any kind can be made as to their accuracy, since there are many other uncontrollable factors (as well as the accuracy of the published data) involved in the determination of the overall accuracy of an assay. See previous sections of this manual for a discussion of some of the conditions under which the calibration numbers are valid.

Radioisotopes		Calibration Setting Number	Uncertainty Due to		Half-Life (NCRP-58)	Ref.	Comments
			Syringe Corr. %	Published Data %			
<sup>7</sup> Be	Beryllium	179 x 10			53.284 D 4	NM75	
<sup>11</sup> C	Carbon	457			20.38 M 2	ORNL76	
<sup>13</sup> N	Nitrogen	457			9.965 M 4	ORNL76	
<sup>15</sup> O	Oxygen	462			122.24 S 14	ORNL76	
<sup>18</sup> F	Fluorine	472			109.71 M 2	NIST 08	
<sup>22</sup> Na	Sodium	957		1.7	2.602 Y 1	NBS73	Ref. for 0.51, 1.27 MeV
<sup>24</sup> Na	Sodium	658 ÷ 2			14.959 H 4	ORNL76	
<sup>26</sup> Al	Aluminum	481 ÷ 2			7.2E5 Y 3	ORNL76	
<sup>27</sup> Mg	Magnesium	331			9.458 M 12	ORNL76	
<sup>28</sup> Mg	Magnesium	719	3	4	20.91 H 3	ORNL76	Pure; NOTE: NM75 yields a Cal. No. of 804
<sup>28</sup> Al	Aluminum	583			2.244 M 3	ORNL76	Pure
<sup>28</sup> Mg	Magnesium (Eqb. <sup>28</sup> Al)	656 ÷ 2	3	4	20.91 H 3	ORNL76	Reading gives <sup>28</sup> Mg Act. in eqb. sample. Teqb after 15 minutes.
<sup>28</sup> Al	Aluminum (Eqb. <sup>28</sup> Mg)	656 ÷ 2			2.244 M 3	ORNL76	Reading gives <sup>28</sup> Al Act. in eqb. sample. Teqb. after 15 minutes
<sup>28</sup> Mg	Magnesium Eqb.	656	3			ORNL76	Reading gives sum of <sup>28</sup> Mg & <sup>28</sup> Al activity in equilibrium sample.
<sup>28</sup> Al	Aluminum						
<sup>32</sup> P	Phosphorus	750 x 100		1.2	14.29 D 2	NBS76	Estimation use only.
<sup>38</sup> Cl	Chlorine	470		2	36.51 M 4	NDT70	
<sup>40</sup> K	Potassium	520 x 10			1.28E9 Y 1	NM75	
<sup>41</sup> Ar	Argon	468			1.827 H 7	ORNL76	
<sup>42</sup> K	Potassium	033 or 152 x 2		3	12.36 H 1	ORNL76	
<sup>43</sup> K	Potassium	430		2	22.3 H 1	ORNL76	
<sup>44</sup> Sc	Scandium	938			3.927 H 8	ORNL76	

Radioisotopes		Calibration Setting Number	Uncertainty Due to Syringe		Half-Life (NCRP-58)	Ref.	Comments
			Corr. %	Published Data %			
<sup>44</sup> Ti	Titanium	514	2	2	47.3 Y 12	ORNL76	
<sup>46</sup> Sc	Scandium	822			83.79 D 2	ORNL76	
<sup>47</sup> Ca	Calcium	373			4.536 D 2	ORNL76	Pure; <sup>47</sup> Ca decays to <sup>47</sup> Sc. Eqb. in 90 days.
<sup>47</sup> Sc	Scandium	026 or 618 × 2			3.351 D 2	ORNL76	Pure; see App. II for non-eqb.
<sup>48</sup> V	Vanadium	569 ÷ 2			15.974 D 3	ORNL76	
<sup>49</sup> Ca	Calcium	956		2	8.72 M 2	NDT70	Pure; decays to <sup>49</sup> Sc
<sup>51</sup> Cr	Chromium	100 × 10		1.25	27.702 D 4	NBS76	Ref. for 320 keV
<sup>52</sup> Mn	Manganese	676 ÷ 2			5.591 D 3	ORNL76	
<sup>52m</sup> Mn	Manganese	461 ÷ 2			21.1 M 2	ORNL76	Decays to <sup>52</sup> Mn
<sup>52</sup> Fe	Iron	374			8.275 H 8	ORNL76	<sup>52m</sup> Mn will contribute to dose.
<sup>54</sup> Mn	Manganese	309			312.14 D 5	ORNL76	
<sup>55</sup> Fe	Iron	374			2.72 Y 2	ORNL76	
<sup>55</sup> Co	Cobalt	481		7	17.54 H	NDS76	
<sup>56</sup> Co	Cobalt	648 ÷ 2			77.9 D 12	NDT70	
<sup>56</sup> Ni	Nickel	844		4	6.1 D 3	NDT70	Decays to <sup>56</sup> Co; See App. II
<sup>56</sup> Mn	Manganese	627		2	2.577 H 1	ORNL76	
<sup>57</sup> Co	Cobalt	112		1.9	271.7 D 2	NBS76	Ref. for 122 keV Capintec Low Energy Reference.
<sup>58</sup> Co	Cobalt	389			70.82 D 3	ORNL76	
<sup>59</sup> Fe	Iron	430			44.51 D 2	ORNL76	
<sup>60</sup> Co	Cobalt	990		1.0-NBS 1.5-LMR	5.2714 Y 5	NBS75	Ref. for 1.17, 1.33 MeV Capintec High Energy Reference
<sup>62</sup> Cu	Copper	448			9.74 M 2	NM75	Pure
<sup>62</sup> Zn	Zinc	217			9.22 H	NM75	Pure
<sup>62</sup> Zn	Zinc (Eqb. <sup>62</sup> Cu)	760					Reading gives <sup>62</sup> Zn Act. in eqb. sample. Eqb. after 1.5 hours.
<sup>62</sup> Cu	Copper (Eqb. <sup>62</sup> Zn)	745					Reading gives <sup>62</sup> Cu Act. in eqb. sample. Eqb. after 1.5 hours.
<sup>62</sup> Zn	Zinc	333				NM75	Reading gives sum of <sup>62</sup> Zn & <sup>62</sup> Cu activity in equilibrium sample.
<sup>62</sup> Cu	Copper						

Radioisotopes		Calibration Setting Number	Uncertainty Due to		Half-Life (NCRP-58)	Ref.	Comments
			Syringe Corr. %	Published Data %			
<sup>64</sup> Cu	Copper	015 or 115 × 2			12.701 H 2	ORNL76	
<sup>65</sup> Zn	Zinc	172			243.9 D 1	ORNL76	
<sup>66</sup> Ga	Gallium	903		2	9.40 H 7	ORNL76	
<sup>67</sup> Cu	Copper	052		4	2.575 D 3	ORNL76	
<sup>67</sup> Ga	Gallium	100		1.4	3.261 D 1	NBS78	
<sup>68</sup> Ga	Gallium	416			68.0 M 2	ORNL76	
<sup>69m</sup> Zn	Zinc	143			13.76 H 3	ORNL76	
<sup>72</sup> As	Arsenic	795			26.0 H 1	ORNL76	
<sup>72</sup> Ga	Gallium	470 ÷ 2		2	14.10 H 1	ORNL76	
<sup>73</sup> As	Arsenic	324 × 10	4	3	80.30 D 6	ORNL76	
<sup>73</sup> Se	Selenium	748			7.15 H 8	ORNL76	Decays to <sup>73</sup> As.
<sup>74</sup> As	Arsenic	304		5	17.78 D 3	ORNL76	
<sup>75</sup> Se	Selenium	258		2.5	119.8 D 1	NBS75	
<sup>76</sup> As	Arsenic	110		6	26.32 H 7	ORNL76	
<sup>77</sup> As	Arsenic	481 × 100		26	38.8 H 3	ORNL76	Estimation use only.
<sup>77</sup> Br	Bromine	091		3	56 H 2	ORNL76	
<sup>79</sup> Kr	Krypton	050		3	35.04 H 10	ORNL76	
<sup>81</sup> Rb	Rubidium	174			4.58 H	NM75	Pure
<sup>81m</sup> Kr	Krypton	915 × 10			13 S 1	NM75	Pure
<sup>81</sup> Rb	Rubidium						Reading gives act. of <sup>81</sup> Rb or <sup>81m</sup> Kr in equilibrium sample.
	Eqb.	270				NM75	Eqb. after 2 minutes.
<sup>81m</sup> Kr	Krypton						
<sup>82</sup> Br	Bromine	536 ÷ 2		2	35.34 H 2	ORNL76	
<sup>82</sup> Rb	Rubidium	504			1.273 M 2	NM75	
<sup>84</sup> Rb	Rubidium	347			32.77 D 4	NM75	
<sup>85m</sup> Kr	Krypton	065		1	4.480 H 8	ORNL76	Decays to <sup>85</sup> Kr
<sup>85</sup> Kr	Krypton	031 × 100		2	10.72 Y 1	ORNL76	
<sup>85</sup> Sr	Strontium	193		1.0	64.854 D 3	NBS75	
<sup>86</sup> Rb	Rubidium	411 × 10			18.64 D 2	ORNL76	
<sup>86</sup> Y	Yttrium	711 ÷ 2			14.74 H 2	ORNL76	
<sup>86</sup> Zr	Zirconium	167	18	3	16.5 H 1	ORNL76	
<sup>87</sup> Kr	Krypton	250		6	76.3 M 5	ORNL76	
<sup>87m</sup> Sr	Strontium	095			2.805 H 3	ORNL76	Pure
<sup>87</sup> Y	Yttrium	170		1	80.3 H 3	ORNL76	Pure



Radioisotopes		Calibration Setting Number	Uncertainty Due to Syringe		Half-Life (NCRP-58)	Ref.	Comments
			Corr. %	Published Data %			
<sup>87</sup> Y	Yttrium (Eqb. <sup>87m</sup> Sr)	357				ORNL76	Reading gives <sup>87</sup> Y Act. in eqb. sample. Eqb. after 18 hours.
<sup>87</sup> Y	Yttrium	341		2		ORNL76	Reading gives sum of <sup>87</sup> Y & <sup>87m</sup> Sr activity in equilibrium sample.
<sup>87m</sup> Sr	Strontium						
<sup>88</sup> Rb	Rubidium	189		14	17.8 M 1	ORNL76	
<sup>88</sup> Y	Yttrium	465 ÷ 2		1.8	106.61 D 2	NBS73	
<sup>89</sup> Rb	Rubidium	768		1	15.2 M 1	ORNL76	
<sup>90</sup> Y	Yttrium	48 × 10			64.0 H 1	NIST92	Estimation use only.
<sup>91</sup> Y	Yttrium	850 × 10			58.5 D 4	NDT70	Almost pure β decay. Estimation use only.
<sup>94</sup> Nb	Niobium	673			2.03E4 Y 16	ORNL76	
<sup>95</sup> Nb	Niobium	285			34.97 D 1	NDT70	Pure
<sup>95</sup> Zr	Zirconium	271			64.02 D 5	NDT70	Pure
<sup>95</sup> Zr	Zirconium	145			<sup>95m</sup> Nb	NDT70	Reading gives sum of <sup>95m</sup> Nb & <sup>95</sup> Nb activity in equilibrium sample. Eqb. after 2 years.
<sup>95m</sup> Nb	Niobium						
<sup>97</sup> Nb	Niobium	249			72.1 M 7	ORNL76	
<sup>97</sup> Zr	Zirconium	341		12	16.90 H 5	ORNL76	Reading gives sum of <sup>97</sup> Zr & <sup>97m</sup> Nb activity in equilibrium sample. Eqb. after 10 minutes.
<sup>97m</sup> Nb	Niobium						
<sup>97m</sup> Nb	Niobium	271			60 S 1	ORNL76	
<sup>97</sup> Ru	Ruthenium	116	15	2	2.9 D 1	ORNL76	Decays to <sup>97m</sup> Tc
<sup>97m</sup> Tc	Technetium	256 × 10	65		91.0 D	NM75	Estimation use only.
<sup>99</sup> Mo	Molybdenum (in Std. Mo Kit)	080 × 5 or 246 × 10 or 030 × 3.5				NTS78	
<sup>99</sup> Mo	Molybdenum (in CAP-MAC)	030 × 4 or 204 × 10				NBS78	
<sup>99</sup> Mo	Molybdenum (in MAC-S)	030 × 4 or 204 × 10				NBS78	
<sup>99</sup> Mo	Molybdenum (Eqb. <sup>99m</sup> Tc)	165	2	1.9	65.92 H 2	NBS78	
<sup>99m</sup> Tc	Technetium	080	2	2.1	6.007 H 1	NBS76	
<sup>99m</sup> Tc	Technetium (in CAP-MAC)	042		2.1	6.007 H 1	NBS76	

Radioisotopes		Calibration Setting Number	Uncertainty Due to Syringe		Half-Life (NCRP-58)	Ref.	Comments
			Corr. %	Published Data %			
<sup>99m</sup> Tc	Technetium (Eqb. <sup>99</sup> Mo)	175	2			NBS78	
<sup>99</sup> Mo	Molybdenum Eqb.	145	2			NBS78	Reading gives sum of <sup>99</sup> Mo & <sup>99m</sup> Tc activity in equilibrium sample.
<sup>99m</sup> Tc	Technetium						
<sup>103</sup> Pd	Palladium	562 × 10	50	4	16.97 D 2	ORNL76	Pure
<sup>103</sup> Pd	Palladium Eqb.	634 × 10	50	5		ORNL76	Reading gives sum of <sup>103</sup> Pd & <sup>103m</sup> Rh activity in equilibrium sample. Eqb. after 9 hours.
<sup>103m</sup> Rh	Rhodium						
<sup>103m</sup> Rh	Rhodium	631 × 100	50	5	56.114 M 6	ORNL76	
<sup>103</sup> Ru	Ruthenium	165	50	3	39.26 D 2	ORNL76	
<sup>103</sup> Ru	Ruthenium Eqb.	172	50			ORNL76	Reading gives sum of <sup>103</sup> Ru & <sup>103m</sup> Rh activity in equilibrium sample. Eqb. after 9 hours.
<sup>103m</sup> Rh	Rhodium						
<sup>106</sup> Ru	Ruthenium (Eqb. <sup>106</sup> Rh)	027 or 140 × 2			369 D 2	NDT70	Reading gives <sup>106</sup> Ru Act. in eqb. sample. Eqb. after 5 minutes.
<sup>106</sup> Ru	Ruthenium Eqb.	480 × 10			369 D 2	NDT70	Reading gives sum of <sup>106</sup> Ru & <sup>106</sup> Rh activity in equilibrium sample.
<sup>106</sup> Rh	Rhodium						
<sup>108m</sup> Ag	Silver	830	3		127 Y 21	ORNL76	
<sup>108</sup> Ag	Silver	099 × 10	6	15	2.37 M 1	ORNL76	Large β contribution.
<sup>109</sup> Cd	Cadmium Eqb.	047 or 180 × 2	40	4	462.6 D 4		Reading gives act of <sup>109</sup> Cd, <sup>109m</sup> Ag, or Total Act. in eqb. sample. Eqb. after 6 minutes.
<sup>109m</sup> Ag	Silver				39.8 S		
<sup>109</sup> Pd	Palladium Eqb.	435 × 10			13.427 H 14 39.8 S		Reading gives act of <sup>109</sup> Pd, <sup>109m</sup> Ag, or Total Act. in eqb. sample. Eqb. after 6 minutes.
<sup>109m</sup> Ag	Silver						
<sup>110m</sup> Ag	Silver	554 ÷ 2		2	249.8 D 1	ORNL76	
<sup>111</sup> Ag	Silver	054 × 10		30	7.45 D 1	ORNL76	
<sup>111</sup> In	Indium	303	10	1.36	2.805 D 1	NBS77	
<sup>113</sup> Sn	Tin	022 or 129 × 2	35	5	115.08 D 3	MARTIN77	For pure <sup>113</sup> Sn.
<sup>113m</sup> In	Indium	076	7	2	1.658 H 1		Separated for pure <sup>113m</sup> In.
<sup>113</sup> Sn	Tin Eqb.	180	15	3.2	NBS73,77		Reading gives act. of <sup>113</sup> Sn, <sup>113m</sup> In, or Total Act. in eqb. sample. Eqb. after 15 hours.
<sup>113m</sup> In	Indium						
<sup>115m</sup> In	Indium	058	15	2	4.486 H 4	ORNL76	

Radioisotopes	Calibration Setting Number	Uncertainty Due to		Half-Life (NCRP-58)	Ref.	Comments
		Syringe Corr. %	Published Data %			
<sup>116m</sup> In Indium	974		3	54.15 M 6	ORNL76	
<sup>117m</sup> Sn Tin	180	15	2	13.61 D 4	ORNL76	
<sup>117</sup> Sb Antimony	082	3	2	2.80 H 1	ORNL76	
<sup>119m</sup> Sn Tin	657 × 10	35	4	293.0 D 13	ORNL76	
<sup>121m</sup> Te Tellurium	187	12	9	154 D 7	ORNL76	Pure
<sup>121</sup> Te Tellurium	373	10	3	17 D 1	ORNL76	Pure
<sup>121m</sup> Te Tellurium Eqb.	645					Reading gives act. of <sup>121m</sup> Te or <sup>121</sup> Te in eqb. sample. Eqb. in 120 days. See App. II for non-eqb. samples.
<sup>121</sup> Te Tellurium						
<sup>121m</sup> Te Tellurium Eqb.	572					Reading gives sum of <sup>121m</sup> Te or <sup>121</sup> Te in eqb. sample.
<sup>121</sup> Te Tellurium						
<sup>122</sup> Sb Antimony	146		6	2.70 D 1	ORNL76	
<sup>123</sup> I Iodine	277	15	1.9	13.221 H 3	NBS77	Ref. for 28 keV x-ray.
<sup>123m</sup> Te Tellurium	177	12		119.7 D 1	NDT70	
<sup>124</sup> Sb Antimony	720			60.20 D 3	ORNL76	
<sup>124</sup> I Iodine	570	5		4.18 D 2	ORNL76	
<sup>125</sup> I Iodine	319	25	1.45	59.6 D 2	NBS76	
<sup>125</sup> Sb Antimony	289	10		2.758 Y 1	NDT70	Pure
<sup>125</sup> Sb Antimony (Eqb. <sup>125m</sup> Te)	371	12		2.758 Y 1	NDT70	Reading gives <sup>125</sup> Sb Act. in eqb. sample. Eqb. after 1 year.
<sup>125</sup> Sb Antimony Eqb.	364	12			NDT70	Reading gives sum of <sup>125</sup> Te and <sup>125m</sup> Te in eqb. sample. See App. II for non-eqb. activity.
<sup>125m</sup> Te Tellurium						
<sup>125m</sup> Te Tellurium	259	25		57.40 D 5	NDT70	
<sup>126</sup> I Iodine	240	10	18	13.02 D 7	ORNL76	
<sup>127</sup> Xe Xenon	371	12	5	36.4 D 1	ORNL76	
<sup>129m</sup> Te Tellurium	817 × 10	20	5	33.6 D 1	ORNL76	Pure
<sup>129</sup> Te Tellurium	679 × 10	15	13	69.6 M 2	ORNL76	Pure
<sup>129m</sup> Te Tellurium Eqb.	054					Reading gives act. of <sup>129m</sup> Te or total act. in eqb. sample. Eqb. in 10 hours.
<sup>129</sup> Te Tellurium						
<sup>129</sup> Cs Cesium	397	15	20	32.06 H 6	ORNL76	NM75 gives 488
<sup>129</sup> I Iodine	166	20		1.57E7 Y 4	ORNL76	
<sup>129m</sup> Xe Xenon	362	20	3	8.0 D 2	ORNL76	

Radioisotopes		Calibration Setting Number	Uncertainty Due to		Half-Life (NCRP-58)	Ref.	Comments
			Syringe Corr. %	Published Data %			
<sup>130</sup> I	Iodine	984			12.36 H 1	ORNL76	
<sup>131</sup> I	Iodine	151		1.65	8.021 D 1	NBS76	Decays to <sup>131m</sup> Xe. 1.1% feeding.
<sup>131m</sup> Xe	Xenon	089	20	3	11.9 D 1	ORNL76	
<sup>131</sup> Cs	Cesium	148	20	3	9.69 D 1	ORNL76	
<sup>131</sup> Ba	Barium	505	10	7	11.8 D 2	ORNL76	
<sup>132</sup> Te	Tellurium	315	10	5	76.3 H 2	ORNL76	Pure
<sup>132</sup> I	Iodine	999			2.30 H 3	ORNL76	Pure
<sup>132</sup> Te	Tellurium (Eqb. <sup>132</sup> I)	675 ÷ 2					Reading gives <sup>132</sup> Te Act. in eqb. sample. Eqb. after 1 day.
<sup>132</sup> I	Iodine (Eqb. <sup>132</sup> Te)	653 ÷ 2					Reading gives <sup>132</sup> I Act. in eqb. sample.
<sup>132</sup> Te	Tellurium Eqb.	663				ORNL76	Reading gives sum of <sup>132</sup> Te and <sup>132</sup> I in eqb. sample.
<sup>132</sup> I	Iodine						
<sup>132</sup> Cs	Cesium	485	10	2	6.475 D 10	ORNL76	
<sup>133</sup> I	Iodine	225			20.8 H 1	ORNL76	Decays to <sup>133m</sup> Xe.
<sup>133m</sup> Xe	Xenon	100	20	3	2.19 D 1		Decays to <sup>133</sup> Xe. See App. II.
<sup>133</sup> Xe	Xenon	188	12	1.95	5.243 D 1	NBS76	
<sup>133m</sup> Ba	Barium	132	12	3	38.9 H 1	ORNL76	Decays to <sup>133</sup> Ba.
<sup>133</sup> Ba	Barium	591	10	3	10.5 Y 1	ORNL76	
<sup>134</sup> Te	Tellurium	533	3	6	41.8 M 8	ORNL76	
<sup>134m</sup> Cs	Cesium	037 or 160 × 2	15		2.91 H	NM75	Decays to <sup>134</sup> Cs.
<sup>134</sup> Cs	Cesium	726		2.3	2.065 Y 1	NBS73	
<sup>135m</sup> Xe	Xenon	181	3		15.29 M 3	ORNL76	Decays to <sup>135</sup> Xe. See App. II.
<sup>135</sup> Xe	Xenon	085	2		9.09 H 1	ORNL76	
<sup>135m</sup> Ba	Barium	130	15	4	28.7 H 2	ORNL76	
<sup>136</sup> Cs	Cesium	489 ÷ 2		4	13.1 D 1	ORNL76	
<sup>137</sup> Cs	Cesium Eqb.	220		2.0	30.0 Y 2	NBS73	Ref: 661.6 & 32.9 keV. Reading gives <sup>137</sup> Cs or Total Activity of eqb. sample. Often referred to as "Cs-137" Source.
<sup>137m</sup> Ba	Barium				2.553 M 1		
<sup>139</sup> Ba	Barium	445 × 10	5	12	82.8 M 2	ORNL76	
<sup>139</sup> Ce	Cerium	352	5	2.6	137.64 D 2	NBS73	Ref: 36.8 keV
<sup>141</sup> Ce	Cerium	061	5	5	32.50 D 1	ORNL76	

Radioisotopes		Calibration Setting Number	Uncertainty Due to Syringe		Half-Life (NCRP-58)	Ref.	Comments
			Corr. %	Published Data %			
<sup>142</sup> Pr	Praseodymium	226 × 10		14	19.13 H 4	ORNL76	
<sup>144</sup> Pr	Praseodymium	137 × 10		5	17.28 M 5	ORNL76	Estimation use only. β dominant.
<sup>144</sup> Ce	Cerium	387 × 10	5	2.8	285.0 D 1	NBS73	Ref: 36.7 & 133.5 keV. Reading gives sum of <sup>144</sup> Ce & <sup>144</sup> Pr Act. in equilibrium sample. Eqb. after 2 hours.
<sup>144</sup> Pr	Praseodymium						
<sup>145</sup> Pm	Promethium	207	10	3	17.7 Y 4	ORNL76	
<sup>147</sup> Nd	Neodymium	213	5	4	10.98 D 1	ORNL76	
<sup>157</sup> Dy	Dysprosium	424	5		8.1 H 1	NM75	
<sup>169</sup> Yb	Ytterbium	948	3	2.5	32.03 D 1	NBS78	
<sup>171</sup> Tm	Thulium	292 × 100	4		1.92 Y 1	NM75	
<sup>175</sup> Yb	Ytterbium	308 × 10	2	13	4.19 D 1	ORNL76	
<sup>177</sup> Lu	Lutetium	450 × 10	2	7	6.71 D 1	ORNL76	
<sup>181</sup> Hf	Hafnium	387		6	42.4 D 1	ORNL76	
<sup>181</sup> W	Tungsten	165	3	11	121.2 D 3	ORNL76	
<sup>188</sup> W	Tungsten	111 × 100			69.4 D 5	NM75	Decays to <sup>188</sup> Re. Eqb. after 7 days. See App. II
<sup>188</sup> Re	Rhenium	496 × 10			16.98 H 2	NM75	
<sup>188</sup> W	Tungsten (Eqb. <sup>188</sup> Re)	522 × 10					Reading gives <sup>188</sup> W Act. in eqb. sample. Eqb. after 5 days.
<sup>188</sup> Re	Rhenium (Eqb. <sup>188</sup> W)	516 × 10					Reading gives <sup>188</sup> Re Act. in eqb. sample.
<sup>188</sup> W	Tungsten	217 × 10					Reading gives sum of <sup>188</sup> W & <sup>188</sup> Re activity in equilibrium sample.
<sup>188</sup> Re	Rhenium						
<sup>190m</sup> Os	Osmium	858			9.90 M	NM75	
<sup>191</sup> Os	Osmium	250	2	13	15.4 D 2	ORNL76	
<sup>192</sup> Ir	Iridium	408			73.83 D 1	NDS73	
<sup>194</sup> Ir	Iridium	469 × 10		18	19.15 H 3	ORNL76	
<sup>197</sup> Pt	Platinum	686 × 10	2	6	18.3 H 3	ORNL76	
<sup>197</sup> Hg	Mercury	197	2	2.9	64.1 H 1	NBS76	Ref. for 70 & 77 keV.
<sup>198</sup> Au	Gold	149		1.65	2.696 D 2	NBS78	
<sup>199</sup> Au	Gold	053		6	3.139 D 7	ORNL76	
<sup>201</sup> Tl	Thallium	205	2	2.0	72.91 H 2	NBS76	
<sup>203</sup> Hg	Mercury	093		1.1	46.60 D 1	NBS73	
<sup>203</sup> Pb	Lead	344		2	51.88 H 1	ORNL76	

Radioisotopes		Calibration Setting Number	Uncertainty Due to Syringe		Half-Life (NCRP-58)	Ref.	Comments
			Corr. %	Published Data %			
<sup>204</sup> Tl	Thallium	420 × 100	2	2	3.78 Y 2	NDT70	
<sup>207</sup> Bi	Bismuth	846		1.7	32.2 Y 9	NBS73	Ref. for 1064, 569.7, 76.7, & 1772 keV.
<sup>208</sup> Tl	Thallium	571 ÷ 2			3.053 M 4	NM75	
<sup>212</sup> Pb	Lead	101			10.64 H 1	NM75	Decays to <sup>212</sup> Bi. Eqb. after 1 hr. See App. II.
<sup>212</sup> Bi	Bismuth	489 × 10			60.55 M 6	NM75	
<sup>212</sup> Pb	Lead (Eqb. <sup>212</sup> Bi)	158					Reading gives <sup>212</sup> Pb Act. in eqb. sample. Eqb. after 8 hours.
<sup>212</sup> Bi	Bismuth (Eqb. <sup>212</sup> Pb)	135					Reading gives <sup>212</sup> Bi Act. in eqb. sample.
<sup>212</sup> Pb	Lead Eqb.	030 or 146 × 2					Reading gives sum of <sup>212</sup> Pb & <sup>212</sup> Bi activity in equilibrium sample.
<sup>212</sup> Bi	Bismuth						
<sup>224</sup> Ra	Radium	646 × 100			3.66 D 4	NM75	
<sup>226</sup> Ra	Radium + chain of daughters	778		0.5	1600 Y 7	NBS73	Reading in grams. Commonly referred to as "Radium "Source. 1.025 g/Ci of Ra-226. See explanation of table entries in appendix I.
<sup>239</sup> Np	Neptunium	147		6	2.355 D 4	ORNL76	
<sup>241</sup> Am	Americium	055	4	1	432.2 Y 5	LMR69	Ref. for 59.5 & 14 keV.

## APPENDIX III

# MULTIPLICATION FACTORS FOR NON-EQUILIBRIUM RADIOISOTOPES

The activity in a non-equilibrium sample can be determined by using the following equation:

$$\text{Activity of "A"} = \frac{\text{Meter Reading with Cal. Number for Pure "A"}}{1 + F \frac{T_A}{T_A - T_B} \left[ 1 - \exp \left( - \frac{T_A - T_B}{T_A \times T_B} \times t \times \ln 2 \right) \right]} \frac{R_B}{R_A}$$

where "A" and "B" are parent and daughter nuclide respectively, T's are half lives, and R<sub>A</sub> and R<sub>B</sub> are the chamber responses to the isotopes A and B, "t" is the elapsed time after the pure parent isotope was produced, and "F" is the decay branching ratio.

The chamber response, "R," may be obtained from the calibration number "N," using the following equation:

$$R = \frac{N}{1075.8} + 0.0797$$

When the half-life of the parent nucleus (T<sub>A</sub>) is much shorter than that of the daughter nucleus (T<sub>R</sub>), the parent decays down to the daughter. After about 10 × T<sub>A</sub>, we can assume that only the daughter is left (except if the original activity of the parent was exceptionally high). The equation above for the Activity of "A" can be used to obtain the activity of the parent while it has measurable activity.

Multiplication factors obtained by using the equation are given in the following tables for selected isotopes.

**Multiplication factors for Ca47 Activity Measurements:**

Use a Calibration Number of 373 and a multiplication factor as indicated in the following table to obtain Ca47 activity at time "t" days after an initially pure source of Ca47 is obtained.

<b>Ca47</b>			
<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>	<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>
0	1.000	12	0.672
1	0.950	14	0.648
2	0.906	16	0.627
3	0.869	18	0.609
4	0.836	20	0.594
5	0.806	25	0.566
6	0.781	30	0.545
7	0.757	40	0.519
8	0.737	50	0.496
9	0.718	100	0.485
10	0.701	150	0.484

**Multiplication factors for Ni56 Activity Measurements:**

Use a Calibration Number of 844 and a multiplication factor as indicated in the following table to obtain Ni56 activity at time "t" days after an initially pure source of Ni56 is obtained.

<b>Ni56</b>			
<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>	<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>
0	1.000	9	0.824
1	0.985	10	0.799
2	0.969	12	0.745
3	0.952	15	0.659
4	0.934	20	0.508
5	0.915	25	0.366
6	0.894	30	0.249
7	0.872	40	0.101
8	0.849	60	0.013



**Multiplication factors for Zn62 Activity Measurements:**

Use a Calibration Number of 217 and a multiplication factor as indicated in the following table to obtain Zn62 activity at time “t” minutes after an initially pure source of Zn62 is obtained.

Zn62			
t [minutes]	Multiplication Factor	t [minutes]	Multiplication Factor
0	1.000	45	0.368
10	0.526	60	0.361
20	0.425	75	0.359
30	0.389	90	0.358

**Multiplication factors for Y87 Activity Measurements:**

Use a Calibration Number of 170 and a multiplication factor as indicated in the following table to obtain Y87 activity at time “t” hours after an initially pure source of Y87 is obtained.

Y87			
t [hours]	Multiplication Factor	t [hours]	Multiplication Factor
0	1.000	5	0.664
0.25	0.960	6	0.644
0.50	0.926	8	0.618
0.75	0.893	10	0.602
1.00	0.866	12	0.593
1.5	0.820	18	0.582
2.0	0.784	24	0.580
3.0	0.729	48	0.579
4.0	0.691	∞	0.579

---

**Multiplication factors for Zr95 Activity Measurements:**

Use a Calibration Number of 271 and a multiplication factor as indicated in the following table to obtain Zr95 activity at time “t” days after an initially pure source of Zr95 is obtained.

<b>Zr95</b>			
<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>	<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>
0	1.000	40	0.592
2	0.961	50	0.548
4	0.925	60	0.513
6	0.893	80	0.462
8	0.863	100	0.426
10	0.836	150	0.374
15	0.776	200	0.347
20	0.727	300	0.322
25	0.685	600	0.309
30	0.650	∞	0.308

---

**Multiplication factors for Te121m Activity Measurements:**

Use a Calibration Number of 187 and a multiplication factor as indicated in the following table to obtain Te121m activity at time “t” days after an initially pure source of Te121m is obtained.

<b>Te121m</b>			
<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>	<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>
0	1.000	40	0.437
1	0.943	50	0.415
2	0.895	60	0.401
5	0.782	70	0.392
10	0.661	80	0.386
15	0.586	90	0.382
20	0.535	100	0.379
25	0.499	120	0.376
30	0.472	140	0.374

**Multiplication factors for Sb125 Activity Measurements:**

Use a Calibration Number of 289 and a multiplication factor as indicated in the following table to obtain Sb125 activity at time "t" days after an initially pure source of Sb125 is obtained.

<b>Sb125</b>			
<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>	<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>
0	1.000	90	0.878
10	0.977	120	0.861
20	0.958	150	0.849
30	0.941	180	0.841
40	0.927	360	0.824
50	0.914	540	0.822
60	0.903	∞	0.821

**Multiplication factors for Te129m Activity Measurements:**

Use a Calibration Number of 817 and a multiplication factor as indicated in the following table to obtain Te129m activity at time "t" hours after an initially pure source of Te129m is obtained.

<b>Te129m</b>			
<b>t</b> <b>[hours]</b>	<b>Multiplication</b> <b>Factor</b>	<b>t</b> <b>[hours]</b>	<b>Multiplication</b> <b>Factor</b>
0	10.0	6	6.55
1	8.04	8	6.50
2	7.25	10	6.49
4	6.701	12	6.48
			Equilibrium

**Multiplication factors for Te132 Activity Measurements:**

Use a Calibration Number of 315 and a multiplication factor as indicated in the following table to obtain Te132 activity at time “t” hours after an initially pure source of Te132 is obtained.

<b>Te132</b>			
<b>t</b> <b>[hours]</b>	<b>Multiplication</b> <b>Factor</b>	<b>t</b> <b>[hours]</b>	<b>Multiplication</b> <b>Factor</b>
0	1.000	4	0.342
0.25	0.836	5	0.318
0.50	0.725	10	0.275
1.00	0.586	15	0.266
2.00	0.447	20	0.265
3.00	0.380	24	0.264
			Equilibrium

**Multiplication factors for Xe133m Activity Measurements:**

Use a Calibration Number of 100 and a multiplication factor as indicated in the following table to obtain Xe133m activity at time “t” days after an initially pure source of Xe133m is obtained.

<b>Xe133m</b>			
<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>	<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>
0	1.000	4	0.465
1	0.824	5	0.385
2	0.680	10	0.151
3	0.562	20	0.024

**Multiplication factors for Xe135m Activity Measurements:**

Use a Calibration Number of 181 and a multiplication factor as indicated in the following table to obtain Xe135m activity at time "t" minutes after an initially pure source of Xe135m is obtained.

<b>Xe135m</b>			
<b>t</b> <b>[minutes]</b>	<b>Multiplication</b> <b>Factor</b>	<b>t</b> <b>[minutes]</b>	<b>Multiplication</b> <b>Factor</b>
0	1.000	60	0.807
10	0.990	75	0.676
20	0.975	90	0.514
30	0.952	120	0.217
45	0.897	180	0.019

**Multiplication factors for W188 Activity Measurements:**

Use a Calibration Number of 111 and a multiplication factor as indicated in the following table to obtain W188 activity at time "t" hours (or days) after an initially pure source of W188 is obtained.

<b>W188</b>			
<b>t</b> <b>[hours]</b>	<b>Multiplication</b> <b>Factor</b>	<b>t</b> <b>[days]</b>	<b>Multiplication</b> <b>Factor</b>
0	100.0	1	5.09
1	45.6	2	3.75
2	29.9	3	3.40
4	18.2	4	3.30
6	13.4	5	3.26
12	8.0	6	3.25
18	6.0	7	3.24

---

**Multiplication factors for Pb212 Activity Measurements:**

Use a Calibration Number of 101 and a multiplication factor as indicated in the following table to obtain Pb212 activity at time "t" hours after an initially pure source of Pb212 is obtained.

<b>Pb212</b>			
<b>t</b>	<b>Multiplication</b>	<b>t</b>	<b>Multiplication</b>
<b>[hours]</b>	<b>Factor</b>	<b>[hours]</b>	<b>Factor</b>
0	1.000	5	0.772
0.5	0.924	6	0.768
1.0	0.875	7	0.766
2.0	0.820	8	0.765
3.0	0.793	9	0.765
4.0	0.779	10	0.764
			Equilibrium

# INDEX

## A

- Acceptance Testing, 4-4, 5-1
  - Annual Tests, 5-5
  - Daily Tests, 5-1
  - Geometry Test, 5-1
  - Quarterly Tests, 5-3
- Accessories, 7-5
- Accuracy
  - overall, 2-6
- Accuracy Test, 5-5
- Activity Range, 2-5
- adjustments, 1-3
- Annual Tests, 5-5
- Assay Procedure
  - Dose, 6-2
  - Molassay, 6-3
- Assembly, 4-2

## B

- Background, 5-2

## C

- Checking Preset Calibration, 5-3
- Circuit Protection, 2-4
- Cleaning, 7-1
- Contamination
  - Well Liner, 5-4
- Contamination Test, 5-2, 5-4

## D

- Daily Tests, 5-1, 5-3
- Detector, 2-5
- Digital Readout, 2-5
- Dimensions, 2-4

## E

- Electromagnetic Interference, 1-4

## F

- Features, 2-1
- Fuse, 1-1
  - Printer, 7-3
  - Readout, 7-2
  - Replacement, 7-2

## G

- Geometry Test, 5-1

## I

- Installation, 4-1
- Iometer, 2-5

## L

- Labels
  - Caution, 1-1
  - Warning, 1-1
- Line Voltage, 2-3, 4-3
- Line Voltage Selection, 7-2
- Linearity Test, 5-4
  - Decay Method, 5-4
  - Proportional Method, 5-4
  - Sleeve Method, 5-4

## M

- Maintenance
  - Preventive, 7-2
- Measurement
  - Other Isotope, 6-2
  - Pre-Measurement Procedures, 6-1
  - Preset Isotope, 6-1
  - Printing, 6-8
- Mode of Operation, 4-5
- Molyassay, 6-3
  - CRC-2423 Kit, 6-3
  - MAC-S, 6-7
  - T-MAC, 6-5

## O

- Overall Accuracy, 2-6

## P

- Panel Descriptions, 3-1
  - Back, 3-3
  - Front, 3-1
- Parts
  - Replacement, 7-5
- Performance, 2-5
- Printing, 6-8
- Push-Button Reassignment, 4-6

**Q**

Quarterly Tests, 5-3

**R**

Re-calibration, 1-4

Receiving Condition Examination, 4-1

Repeatability, 2-6

Requirements

Environment, 2-3, 4-3

Power, 2-3, 4-3

**S**

Safety, 1-1

Tips, 1-4

Servicing, 7-2

Setup, 4-1

Shielding, 2-4

Shipping, 7-6

Symbol Definitions, 1-1

**T**

Technical Description, 2-3

**Test**

Accuracy, 5-5

Battery, 5-2

Contamination, 5-2, 5-4

Daily, 5-1, 5-3

Geometry, 5-1

Linearity, 5-4

Troubleshooting, 7-4

**U**

Unpacking, 4-1

**V**

Voltage

High, 1-2

Power Line, 1-1

**W**

Well Liner Contamination, 5-4

**Z**

Zero, 5-1



## **NEW PRODUCT WARRANTY**

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